

Design and optimisation of miniature vibration energy harvesters to supply low-power sensing systems

Nanoscience Centre

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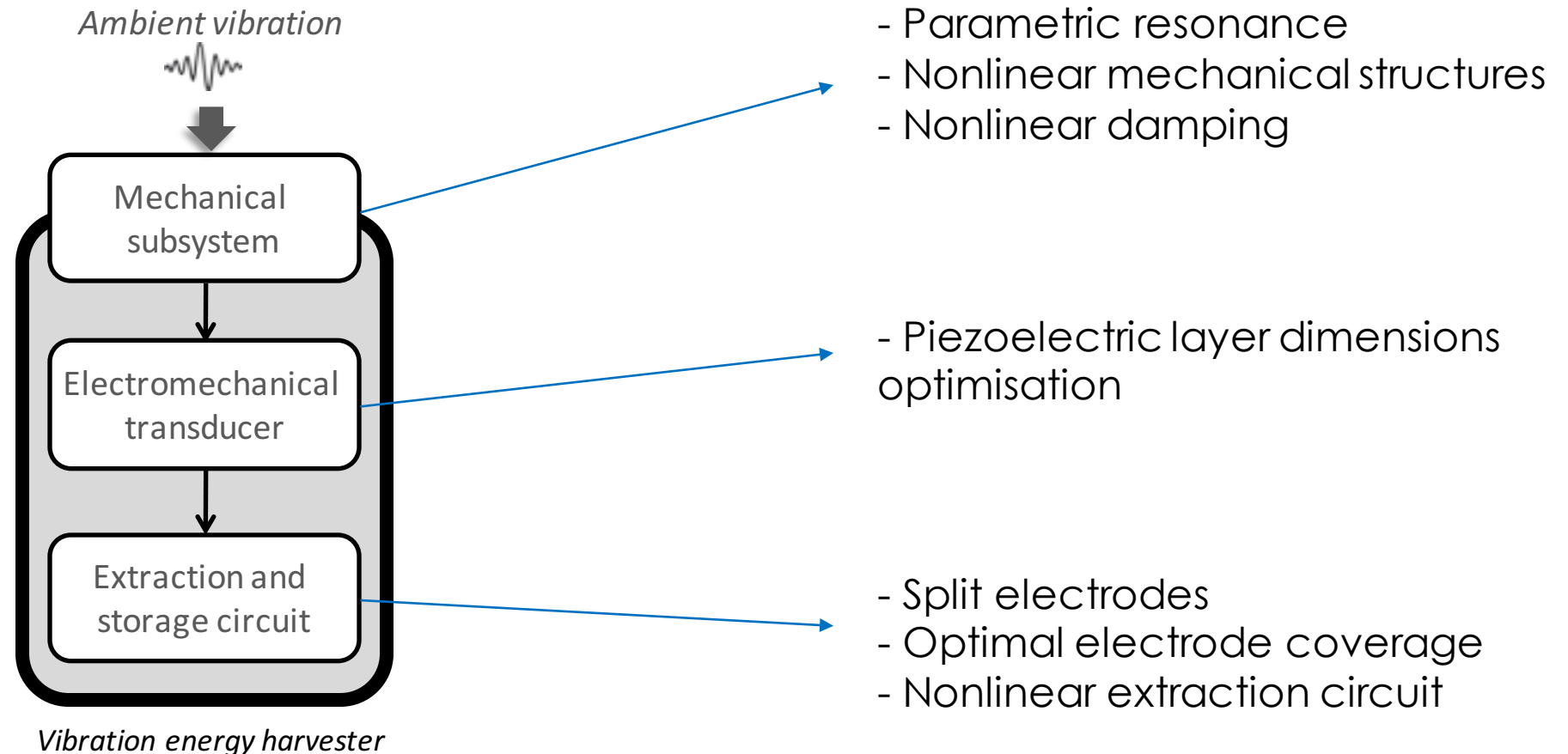


Energy Harvesting Network

04/04/17

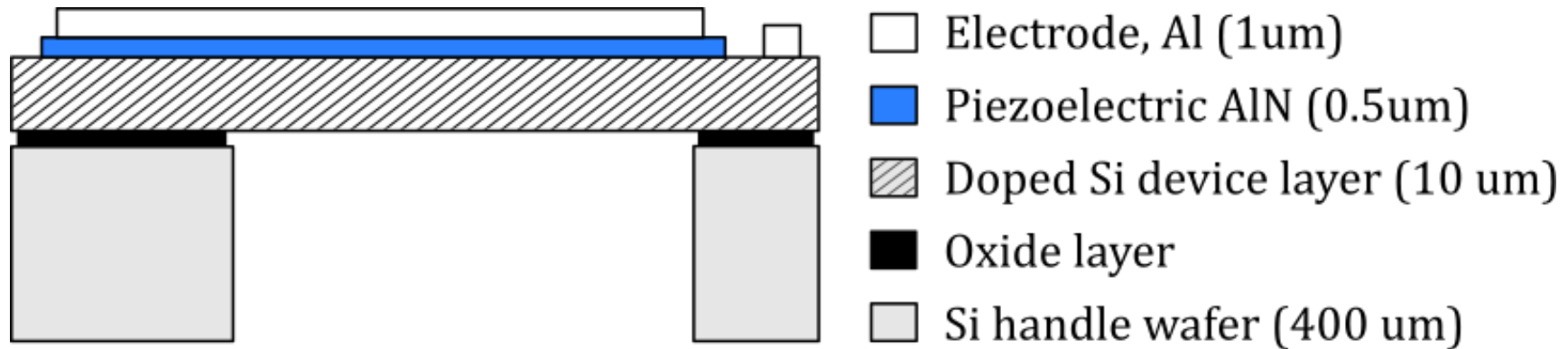
Optimisation of a vibration energy harvester

To target highest power and practical applications



Optimisation of MEMS energy harvesters

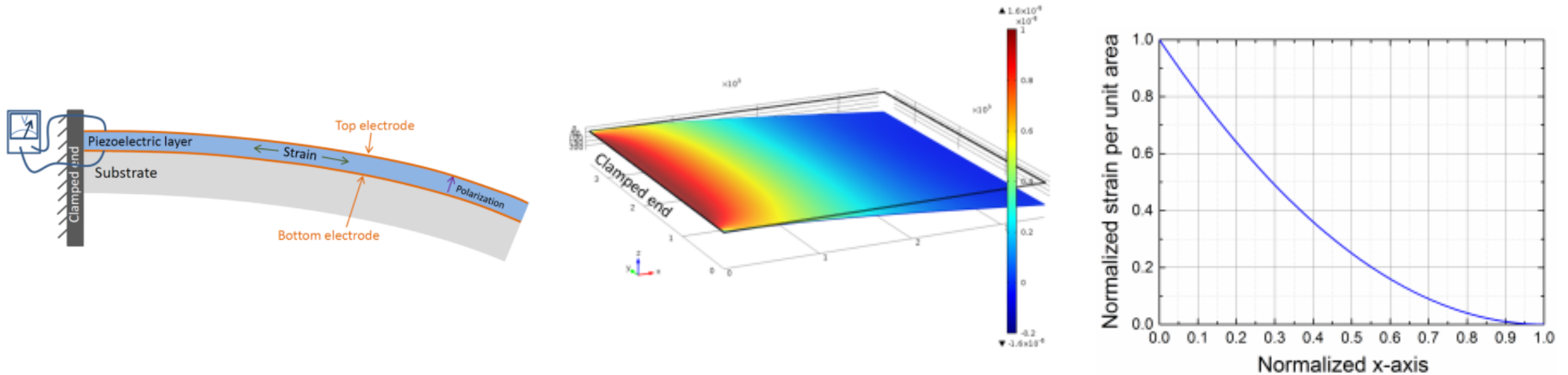
Piezoelectric cantilever



- Commonly used structure for energy harvesting
- Compatible with miniaturisation
- Objective: 100uW for classical sensors networks applications

Optimisation of MEMS energy harvesters

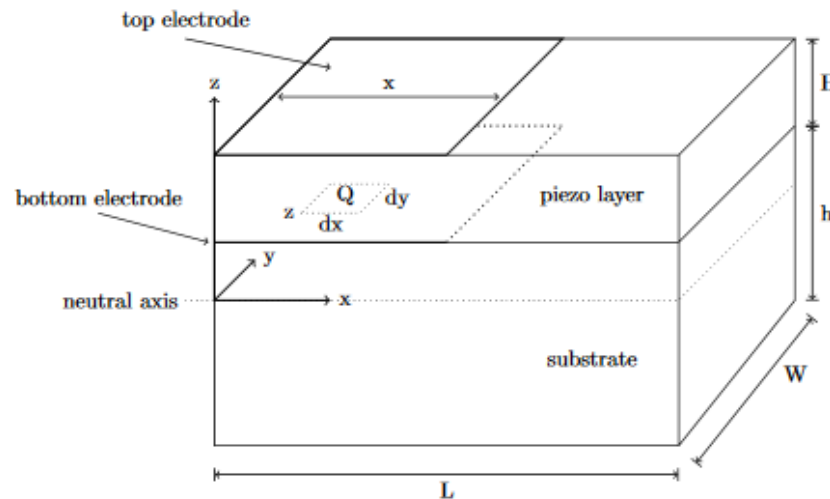
Optimisation of the electrode size



- Taking advantage of the higher strain regions (close to the anchor)

Optimisation of MEMS energy harvesters

Optimisation of the electrode size



Model based on beam theory

$$C_P = \epsilon_r \epsilon_0 \frac{xW}{H}$$

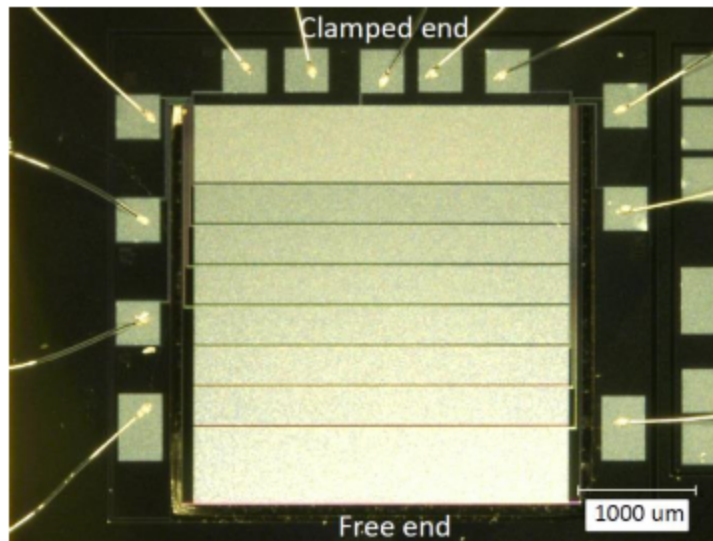
$$R_P = \rho \frac{H}{xW}$$

$$P = \frac{1}{2} I_0^2 Z_{int}$$

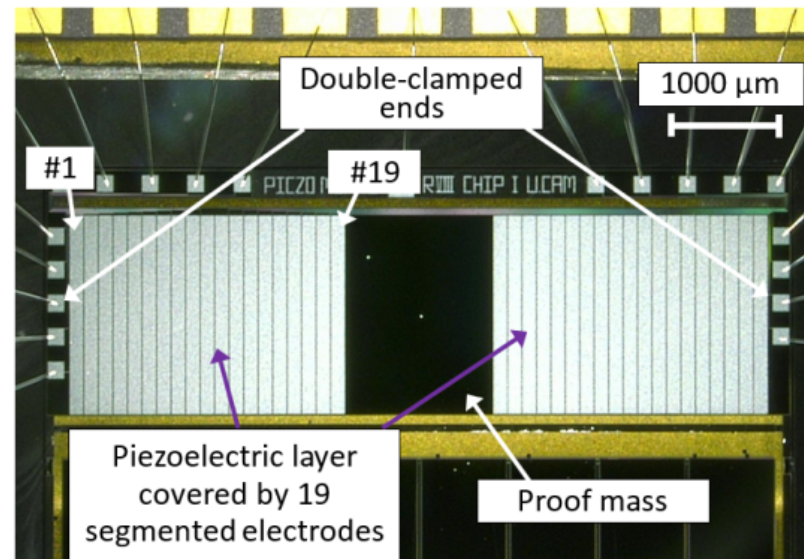
- Taking advantage of the higher strain regions (close to the anchor)
- Larger electrode area = larger capacitance and smaller resistance
= smaller internal impedance

Optimisation of MEMS energy harvesters

Optimisation of the electrode size



Experimental validation

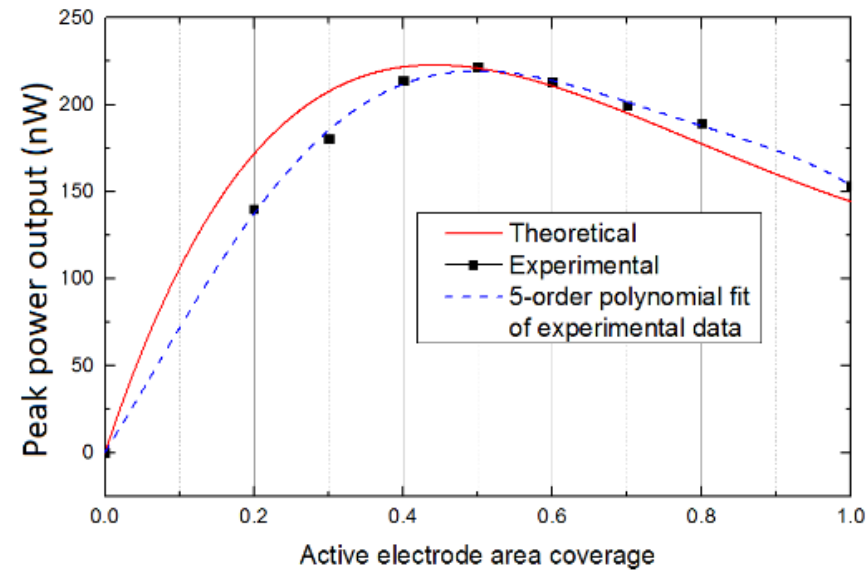
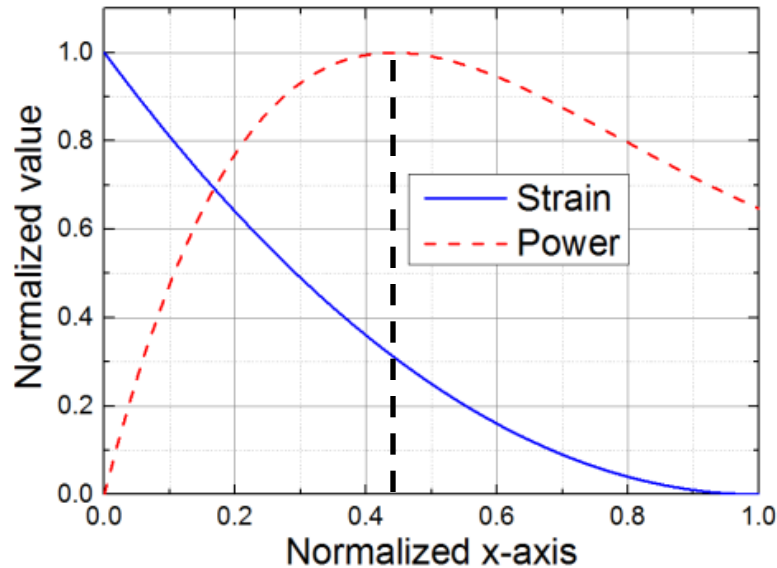


- Finding the optimal electrode length x : compromise between small capacitance and larger area covering the strain.



Optimisation of MEMS energy harvesters

Optimisation of the electrode size

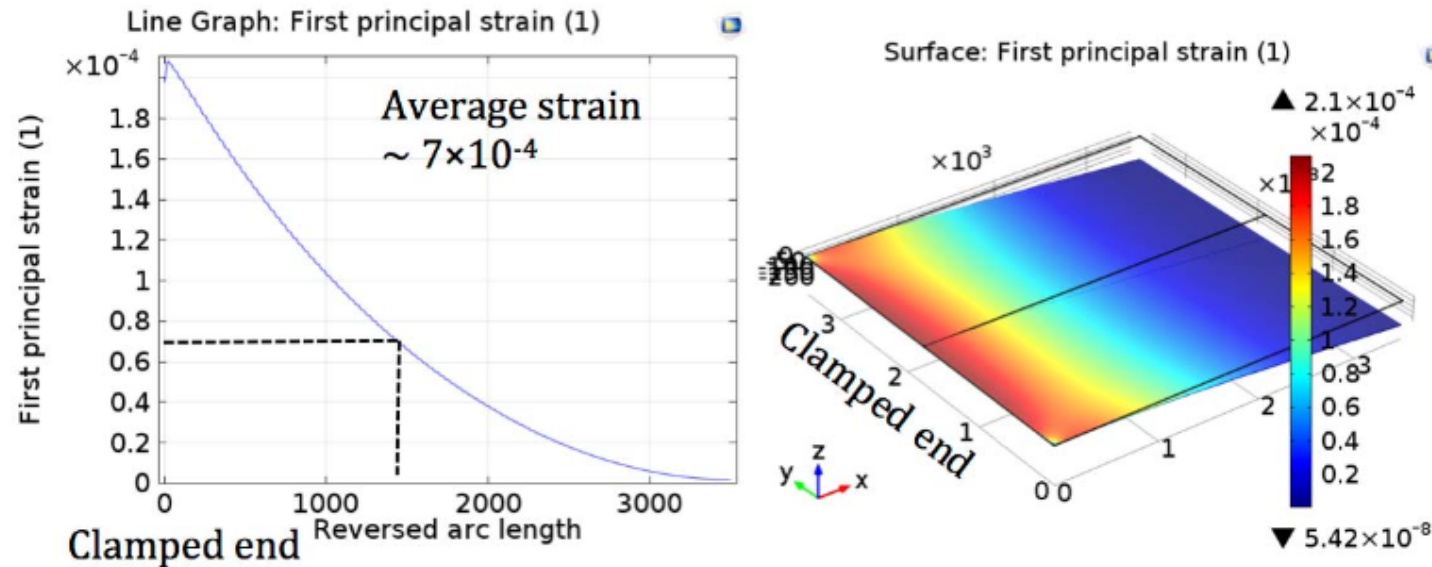


- When designing the cantilever:
 - 1- Detect the areas corresponding to less than 31% of the maximum bending stress (here corresponding to 44% of the total length)
 - 2- This area when covered by electrode contributes negatively to the output power



Optimisation of MEMS energy harvesters

Piezoelectric cantilever: strain repartition

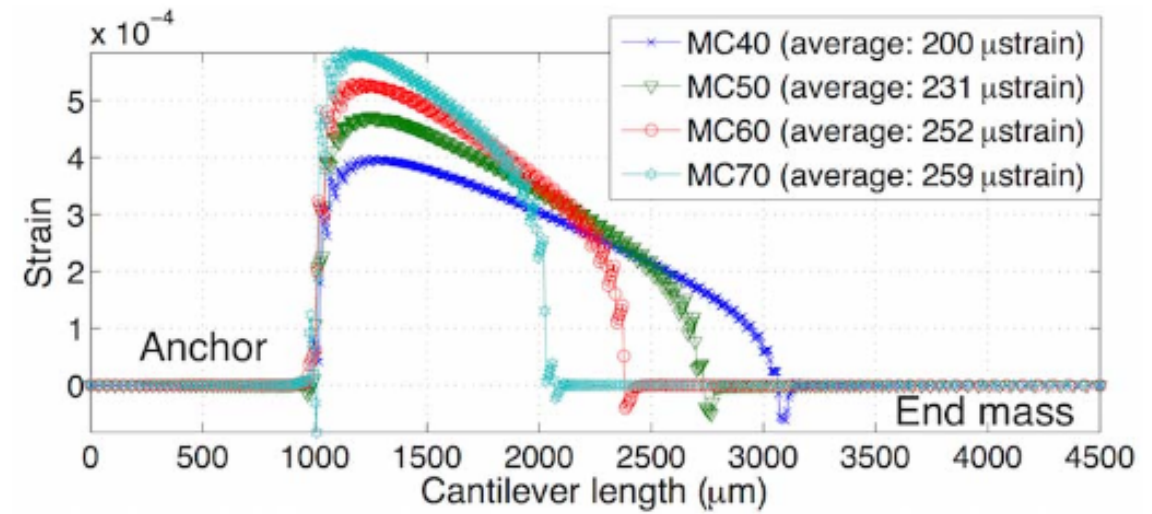
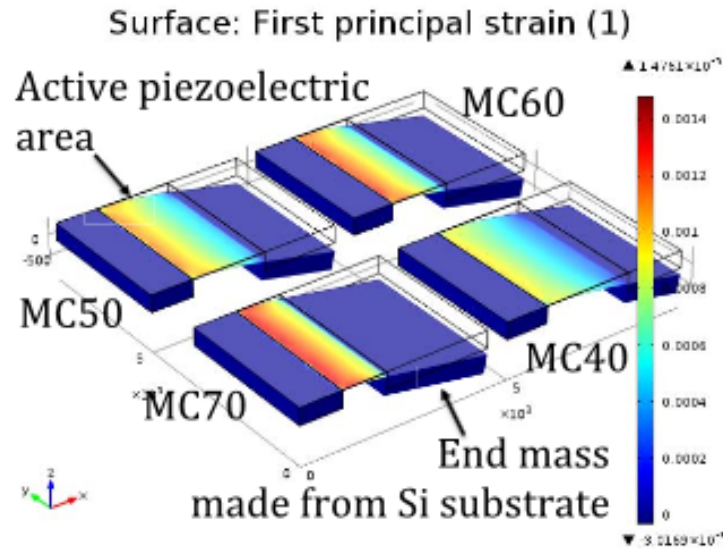
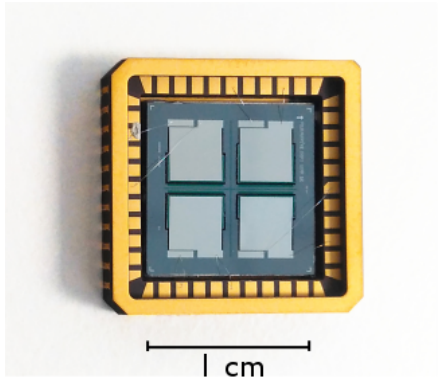


- Higher strain close to the clamped end
- The first third of the beam close to the clamped end contributes positively to the average strain
- Added proof mass to increase the compliance without compromising the average strain



Optimisation of MEMS energy harvesters

Optimisation of the mass-to-beam ratio

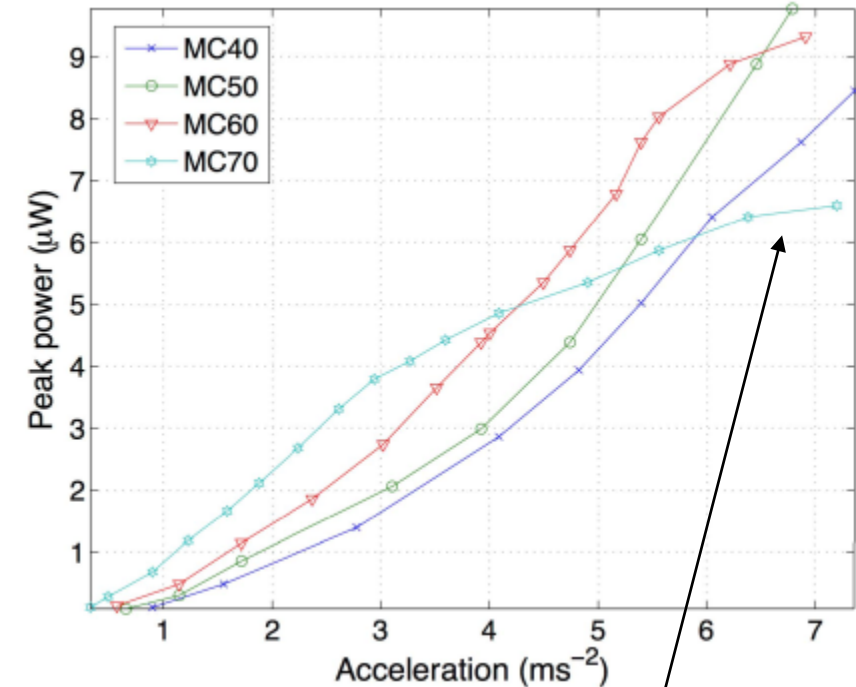
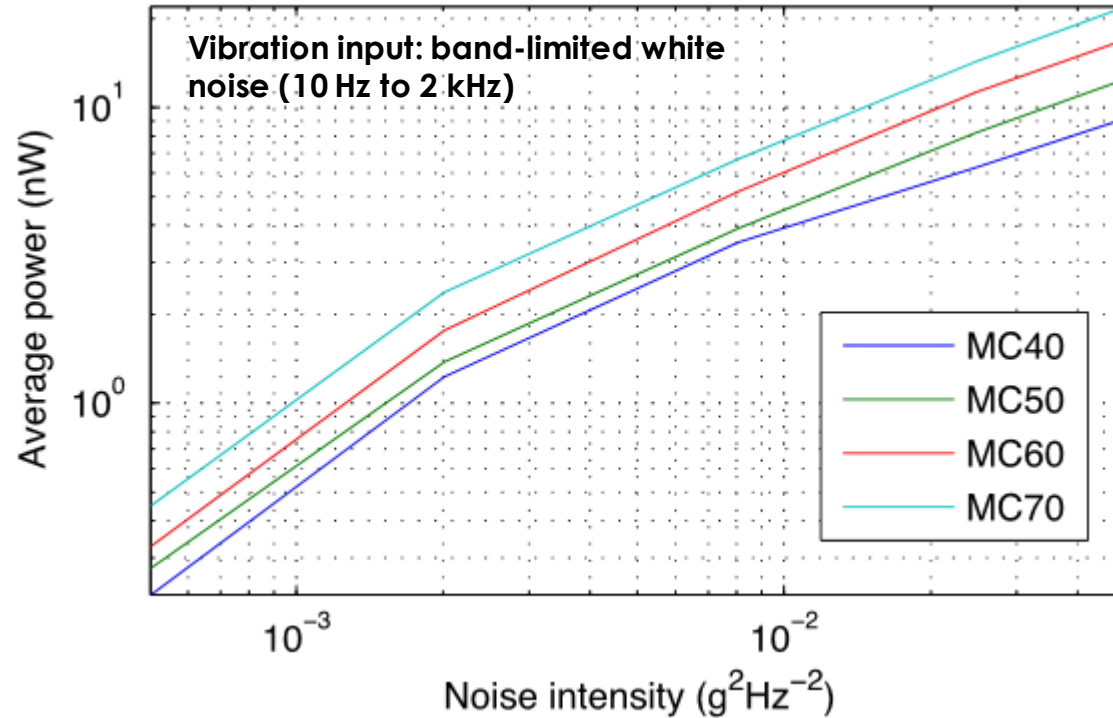


- Four cantilevers with different mass sizes :

40%, 50%, 60% and 70% of the total length

Optimisation of MEMS energy harvesters

Optimisation of the mass-to-beam ratio

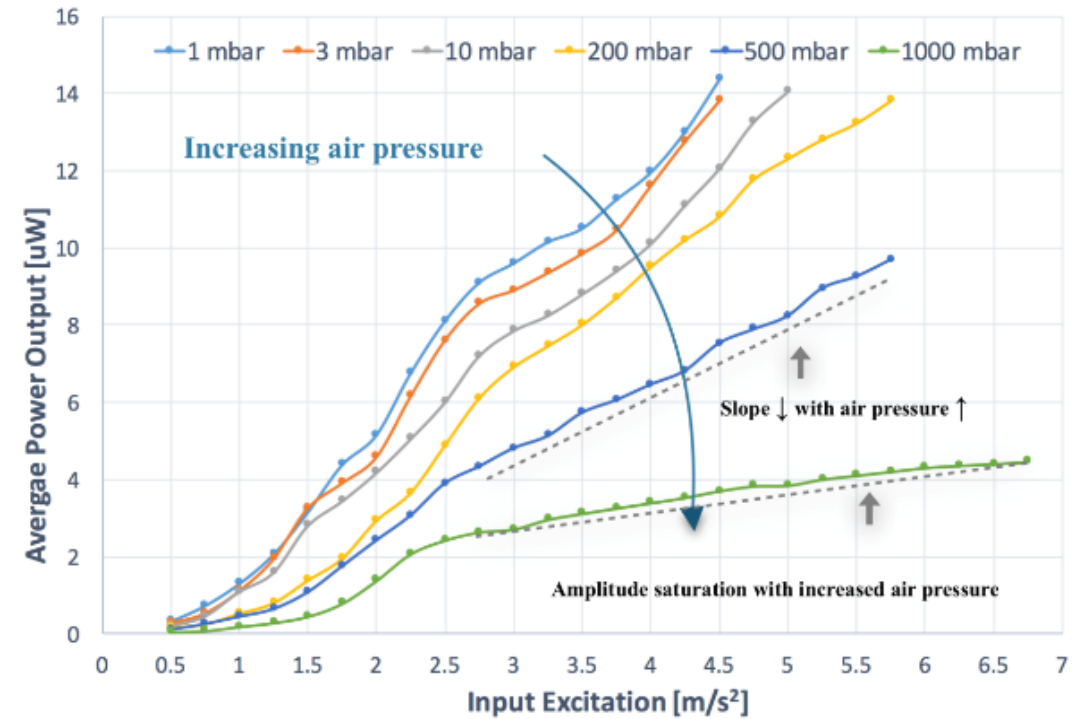
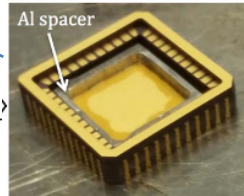
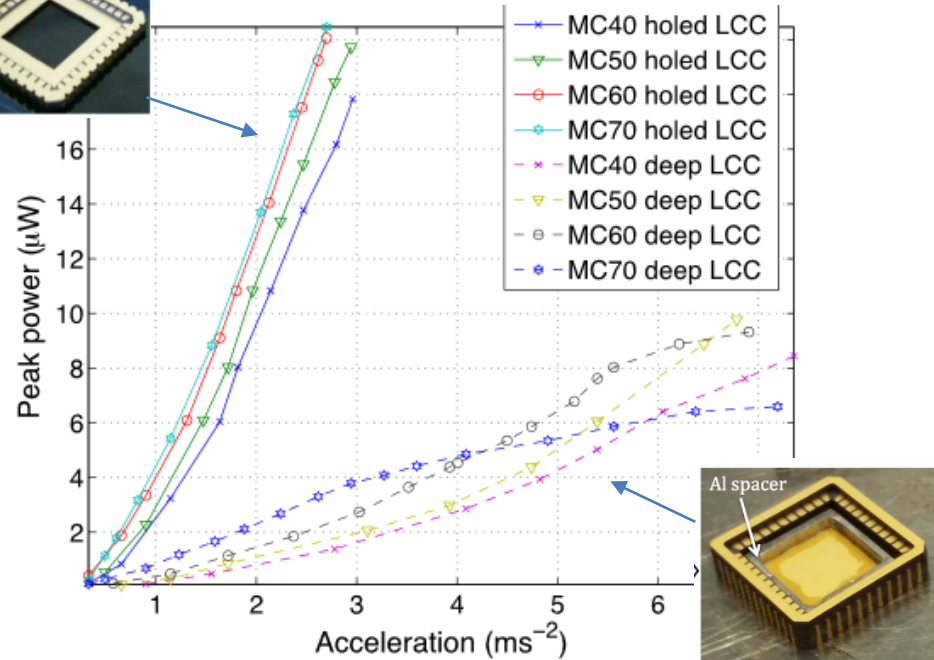
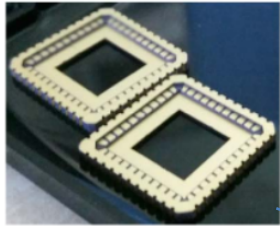


- Optimal proportion: mass size ~70% or 60% of the cantilever length
- Larger mass also increases squeeze film effect and nonlinear damping effects



Optimisation of MEMS energy harvesters

Nonlinear damping for failure prevention



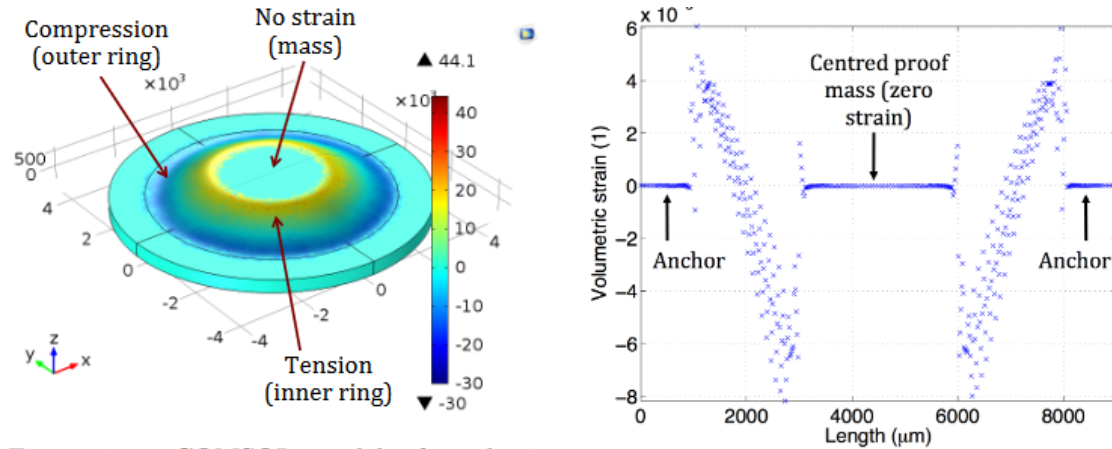
- Include damping into the design of a harvester
- Using the fracture limit of cantilever to calculate the optimal damping for a given acceleration profile



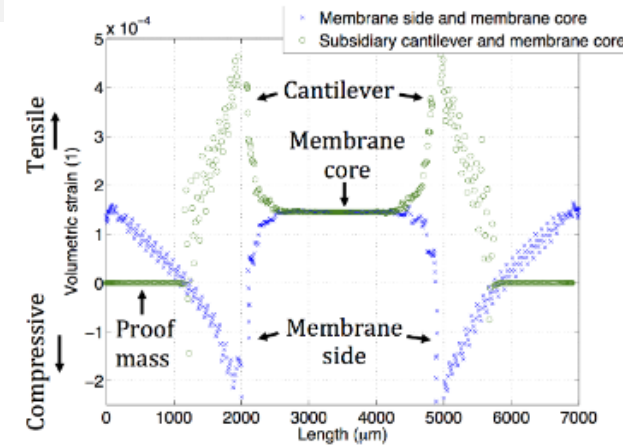
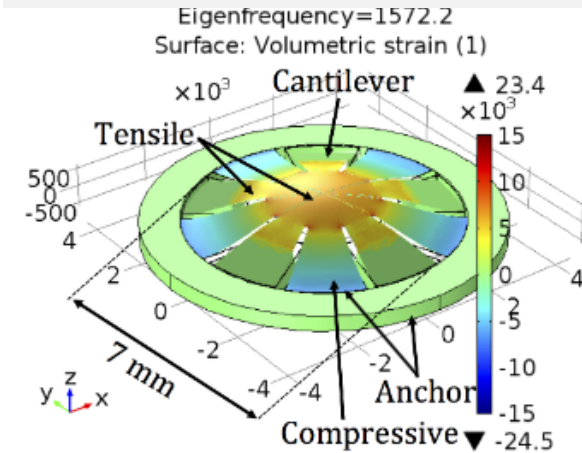
Optimisation of MEMS energy harvesters

Innovative geometries

Membrane



Cantilevers on membrane



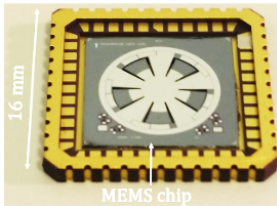
- Optimised for wide band operation and higher power
- Taking advantage of the higher strain at the middle of the membrane



Optimisation of MEMS energy harvesters

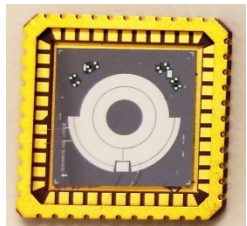
Innovative geometries

Cantilevers on membrane

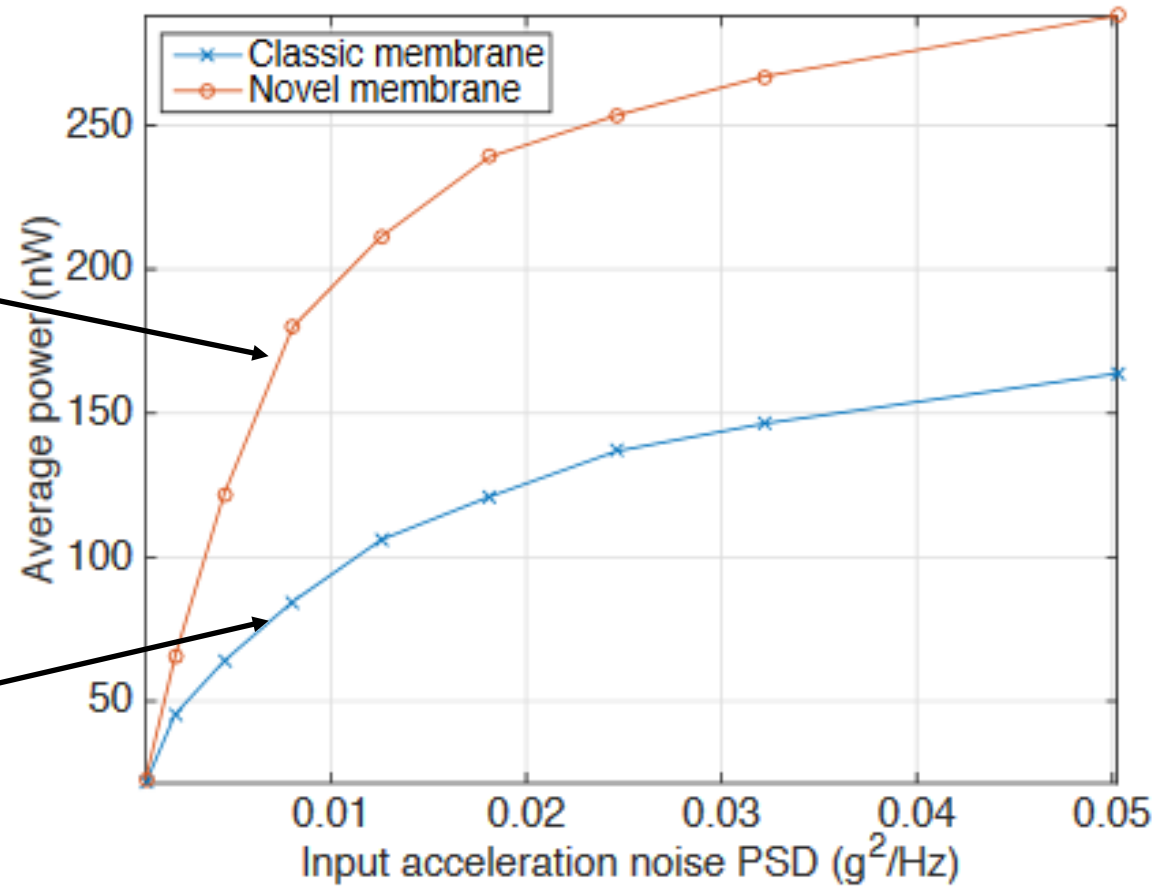


1400 Hz
280 Hz → 320 Hz

Membrane

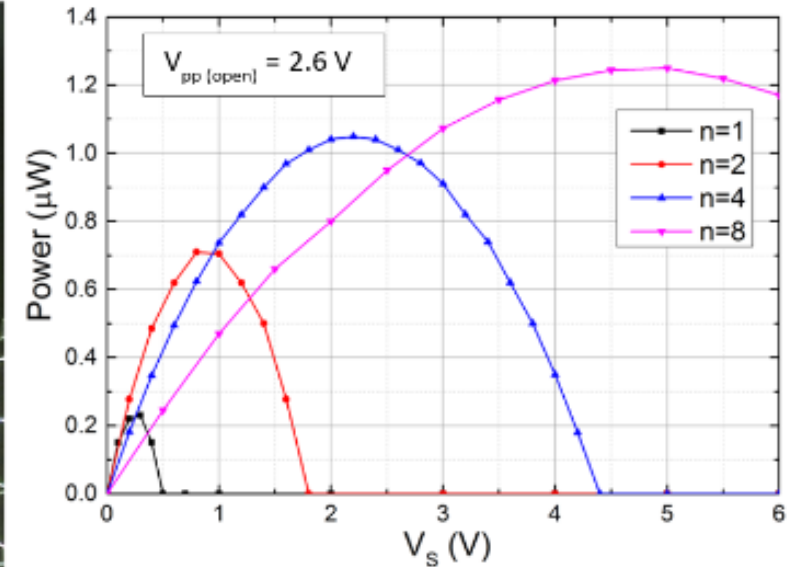
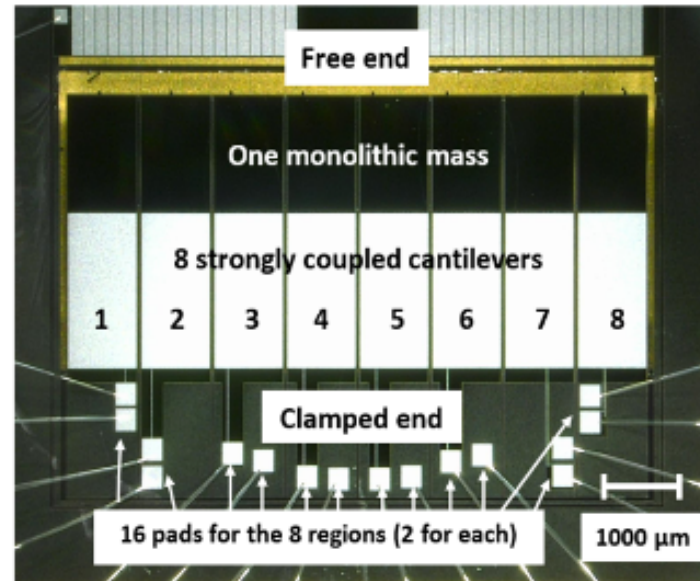
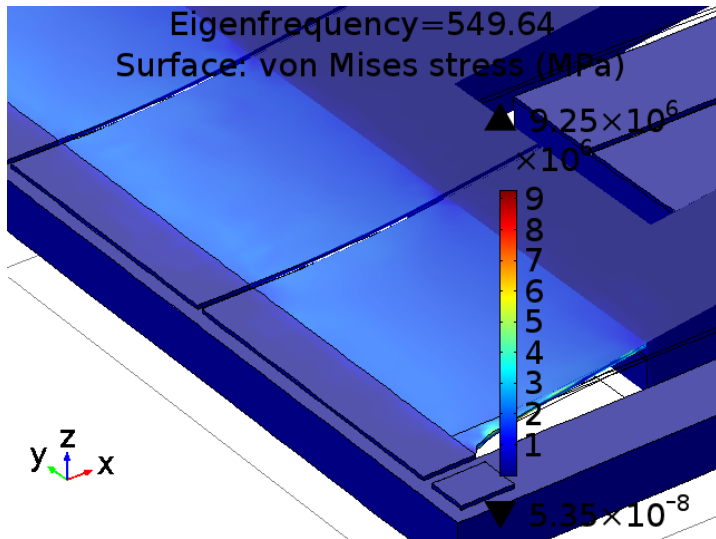


1200 Hz



Optimisation of the electronics

Split electrodes for power optimisation

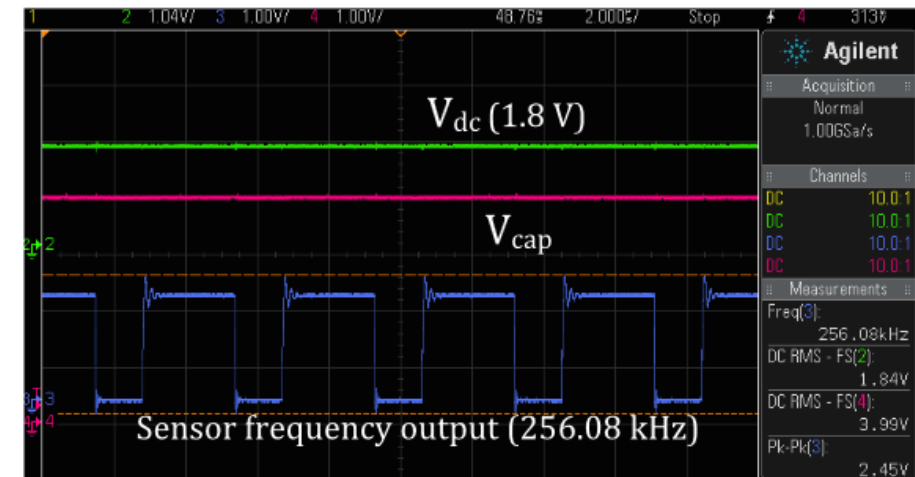
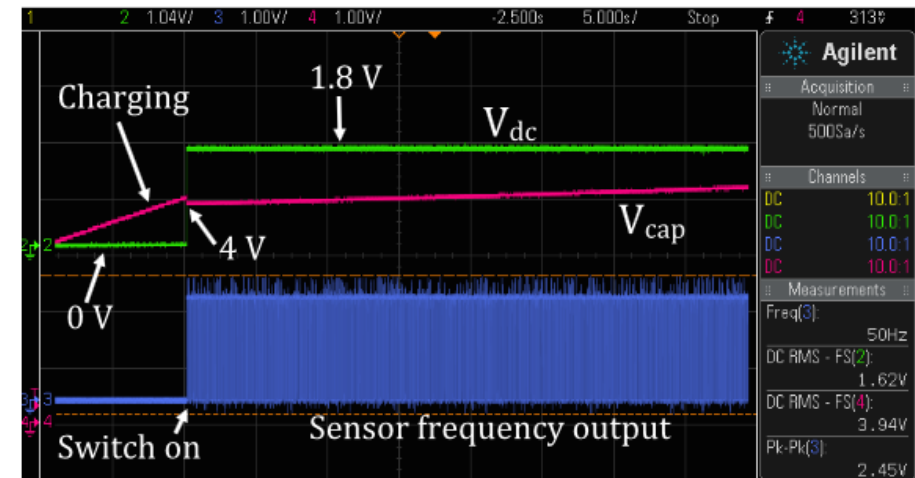
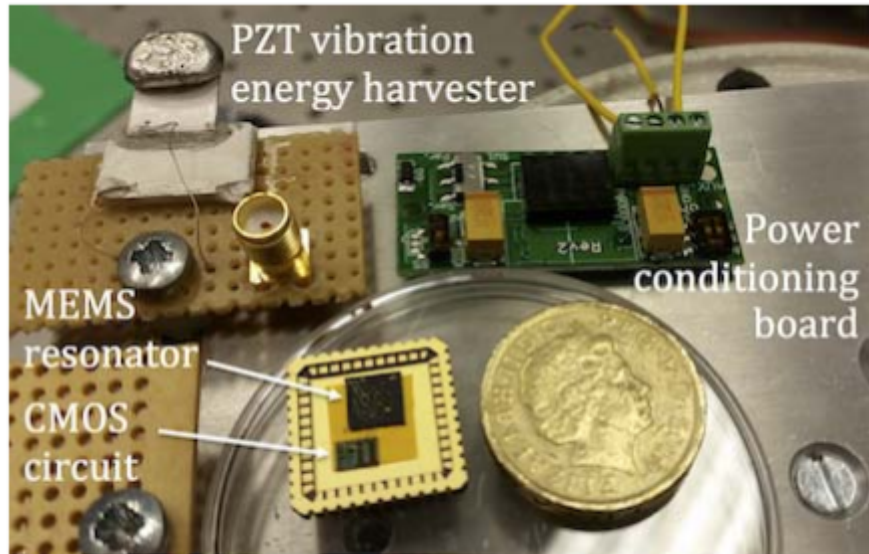


- Splitting the electrode into 8 regions in series can increase the output power by up to 5.4
- Addresses the issue of the high threshold voltage that exists in a full-bridge rectifier (FBR)



Applications of MEMS energy harvesters

Powering a strain gauge



- Strain gauge: micro-fabricated double-ended tuning fork (DETF) resonator
- Power consumption:
 - 1.89 μ W at a supply voltage of 1.8 V + $\sim$ 60 μ W from cable loading
- Harvester power generation: 187 μ W at 11.4 ms⁻² leading to 81 μ W after electronics



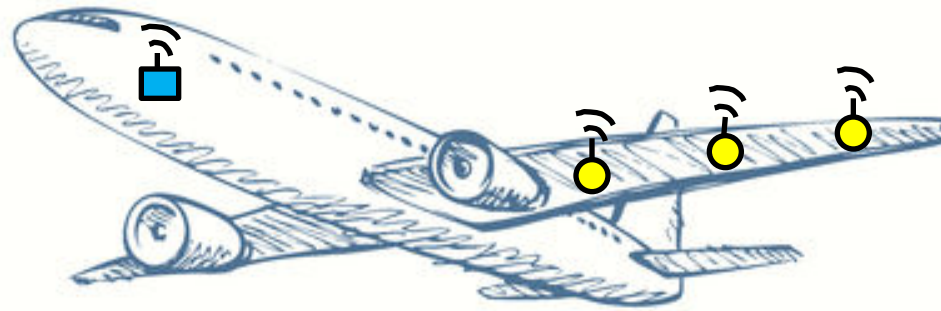
Applications of MEMS energy harvesters

Automotive and aerospace applications

Innovate UK
Technology Strategy Board

McLaren
APPLIED TECHNOLOGIES

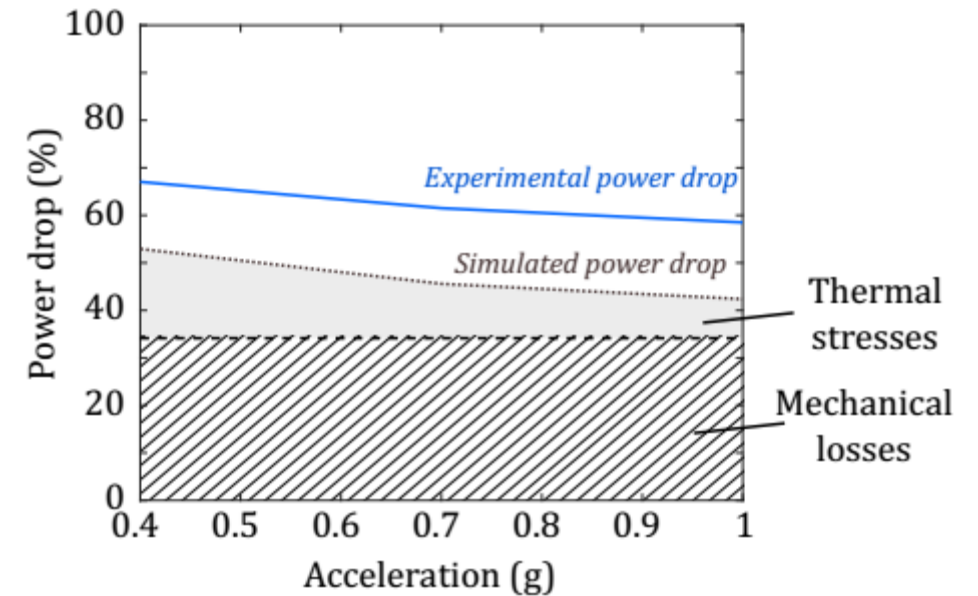
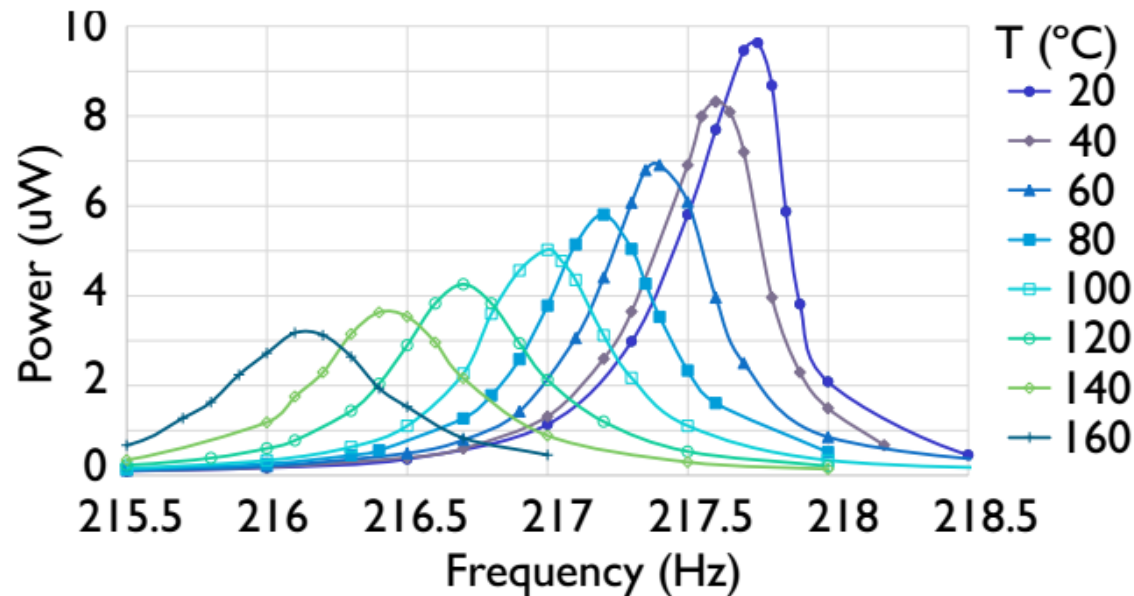
 **UNIVERSITY OF
CAMBRIDGE**



- deliver sufficient power to operate a miniature temperature and pressure monitoring modules
- Operate in small spaces, whilst under high vibration loading.
- Realisation of MEMS devices and wireless transmitters that can operate reliably at high temperatures (150°C and above)

Applications of MEMS energy harvesters

High temperature behaviour of piezoelectric cantilevers



- Experimental study show up to 70% power drop
- Thermal stresses and increased damping are the main causes behind power drop



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