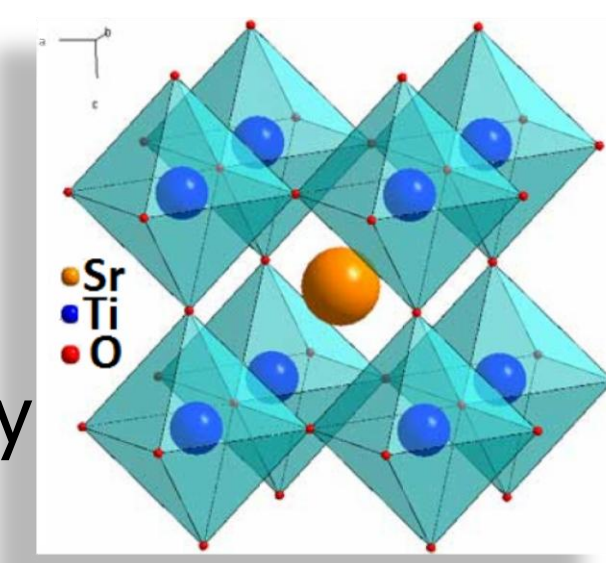


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INTRODUCTION

Ceramics based on SrTiO_3 (STO) are of growing interest as thermoelectric materials because of their high temperature stability and non-toxicity. STO is stable wide band gap semiconductor with a perovskite cubic structure. Doped STO have demonstrated maximum ZT of 0.35 at 1000K^[1]. Nanostructuring has limited effect on ZT through grain boundary scattering^[2]. Microstructure modification, control of processing conditions can effectively increase the thermoelectric (TE) properties.



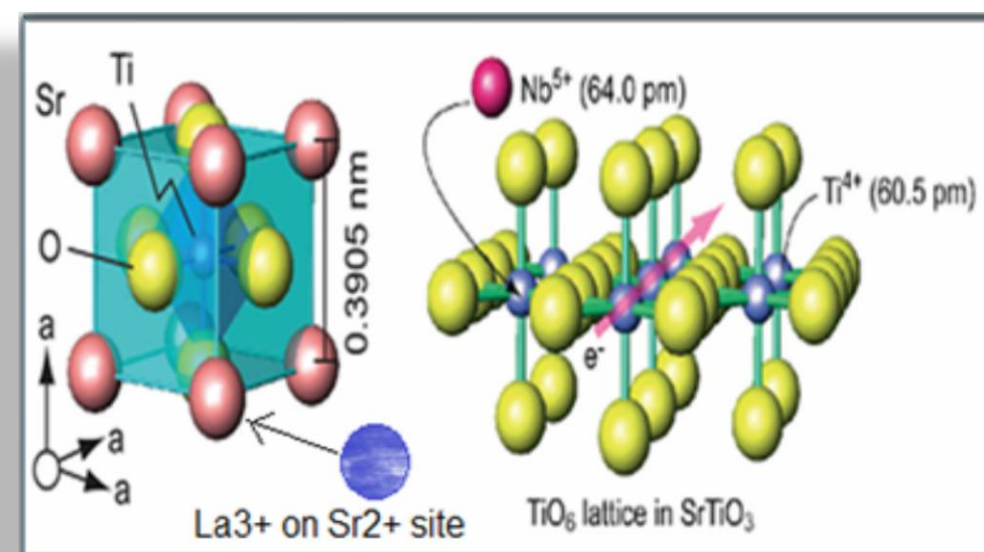
- [1] Koumoto, K.; *Annual Review of Materials Research*, Vol 40 2010, 40, 363-394.
[2] Yadav, G.G., *Nanoscale*, 2011, 3, 4078

OBJECTIVES

- Study of TE properties of $(1-x)\text{SrTiO}_3 - (x)\text{La}_{1/3}\text{NbO}_3$
- Study of effect of sintering atmosphere on TE properties and microstructure and improve ZT.

EXPERIMENTAL METHODOLOGY

$\text{Sr}_{1-x}\text{La}_{x/3}\text{Ti}_{1-x}\text{Nb}_x\text{O}_3 = \text{Lx}$ is prepared by mixed oxide route using conventional solid state sintering. L(x) is prepared in stoichiometric ratio hence creating A-site vacancy by aliovalent substitution of La^{3+} on Sr^{2+} . Nb^{5+} is substituted on Ti^{4+} sites. Level of doping is optimized for improved TE properties. Charge carrier concentration and improved electrical conductivity can be achieved by reduction of Ti^{4+} sites to Ti^{3+} and creation of oxygen vacancies with normal pressure sintering



CHARACTERISATION METHODS

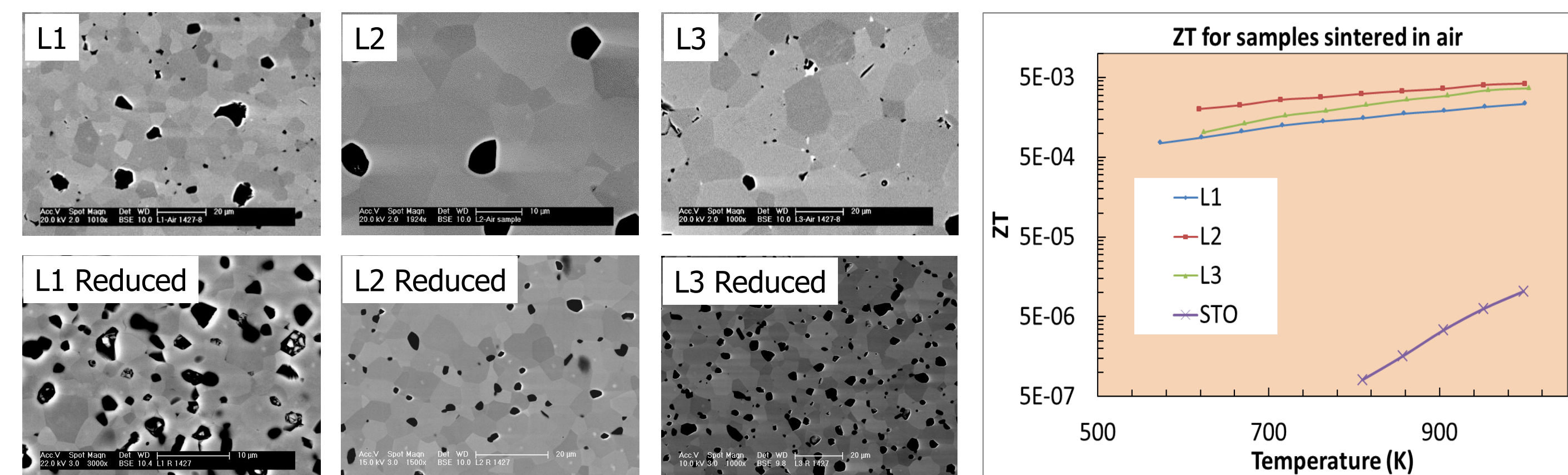
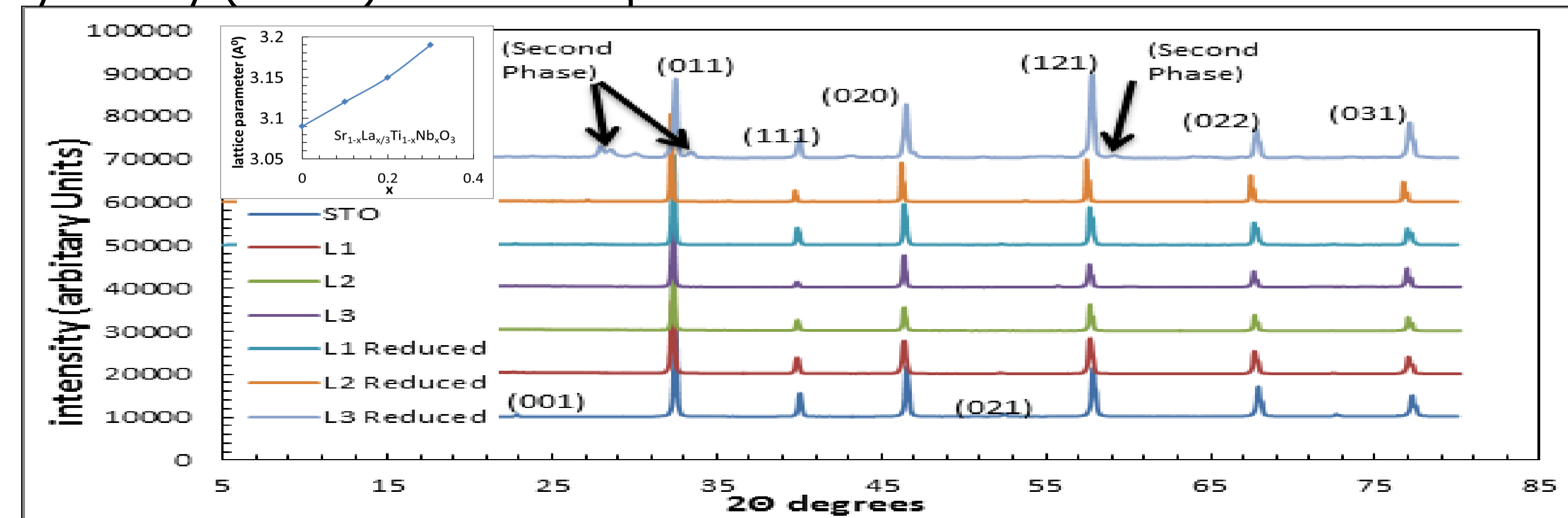
Electrical conductivity and Seebeck coefficient, are measured by ZEM-III ULVAC. Thermal diffusivity is measured by laser flash method (Netzsch STA 449 C); differential scanning calorimeter is used to measure specific heat capacity. Philips XL 30 and TITAN were used to study the structure in SEM and TEM mode.

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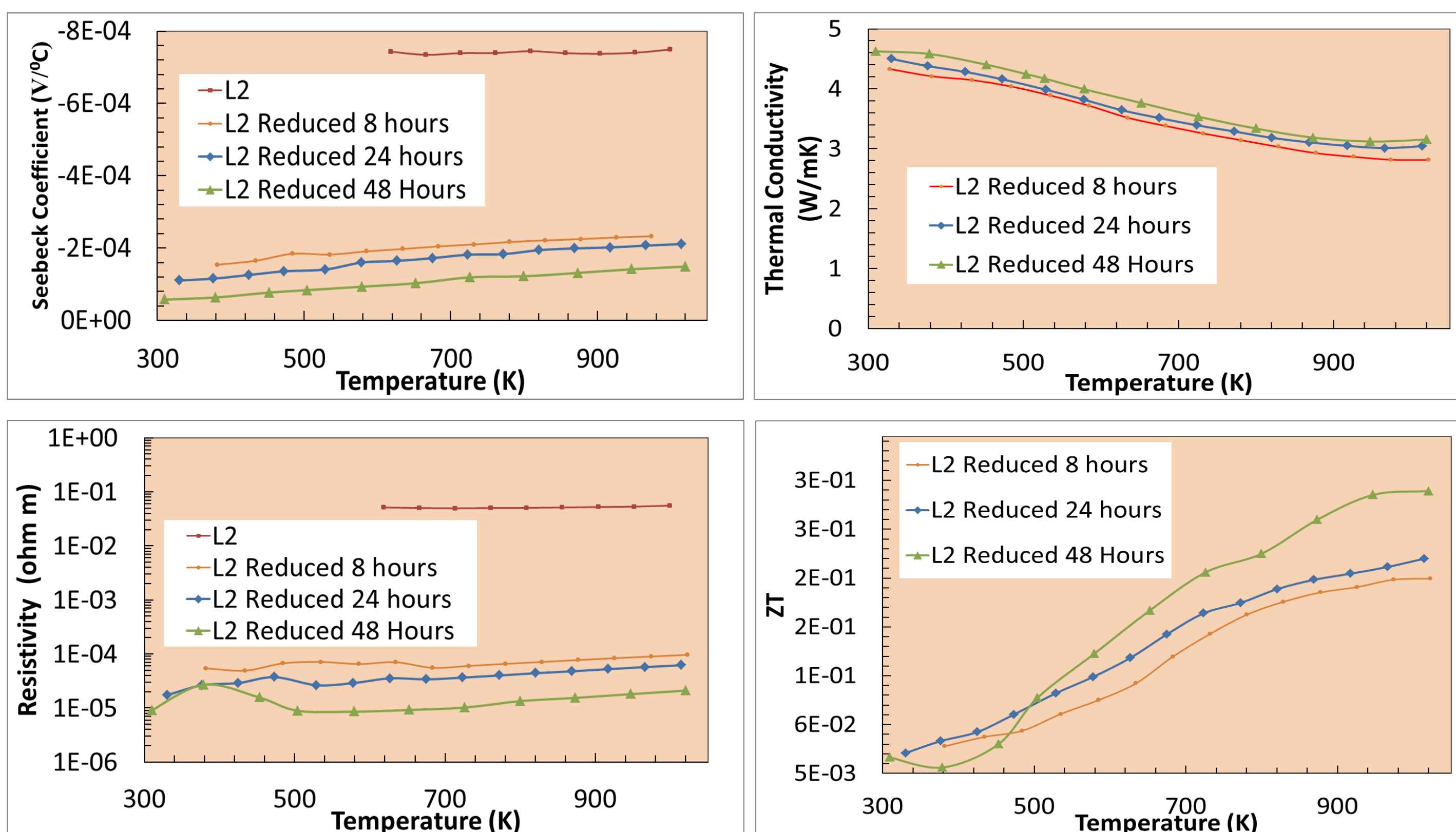
RESULTS

L(x) were prepared by conventional mixed oxide route for $x = 0$ to 1 in steps of 0.1. XRD characterisation showed that predominant single phase structure were obtained for $x = 0.1, 0.2, 0.3$. All compositions were stabilised in cubic symmetry (Pm3m). The lattice parameter increases as shown in inset below.



Based on optimum microstructure - crystal structure, improved density and higher TE values among $x=0, 0.1, 0.2, 0.3$; L2 was selected for further detailed study.

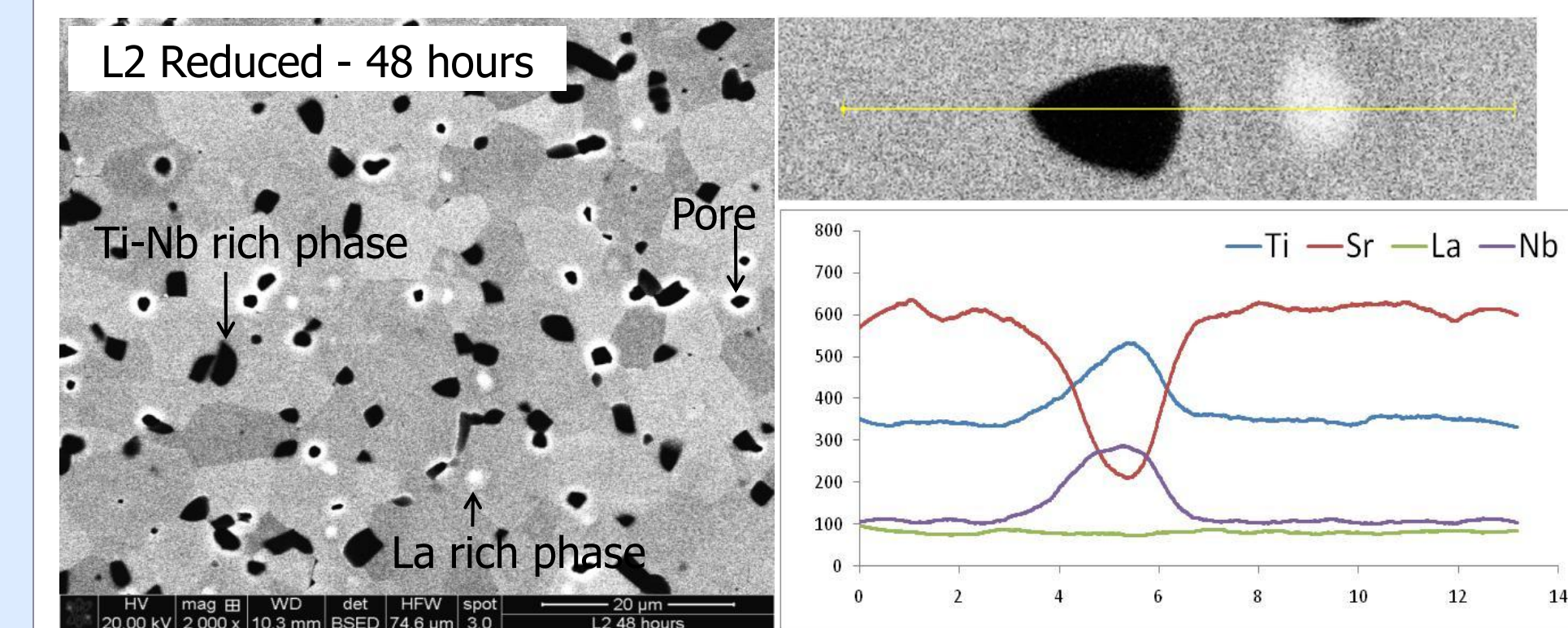
THERMOELECTRIC PROPERTIES vs SINTERING TIME



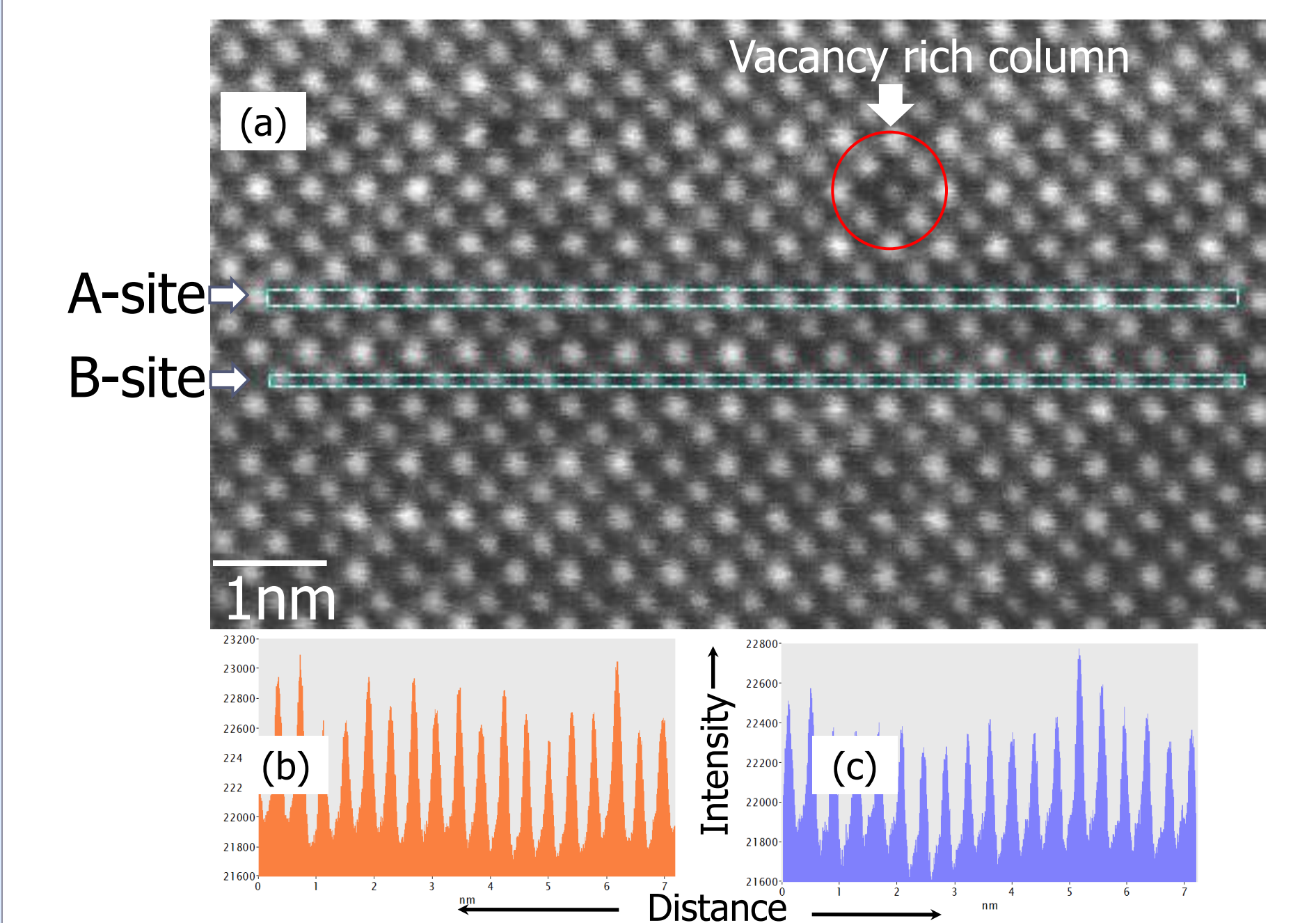
Sintering Time ↑ Electrical Resistivity ↓ Seebeck Coefficient ↑ Thermal Conductivity ↑ ZT ↑

L2 composition was sintered directly in Ar/H₂ for different sintering times to study the effect on TE properties as shown above.

MICROSTRUCTURE



A second phase develops with increasing sintering time. Line EDS scan on the microstructure reveals Ti-Nb rich phase and La-rich core in the grains. Grain size gradually increases with sintering time.



(a)-TITAN (ChemiStem) HAADF image for L3 showing both A-site and B-site atomic columns. Variation in the intensity indicates random distribution of Sr, La and vacancies in A-site and Ti and Nb in B-sites.
(b)-Intensity along A-sites.
(c)-Intensity along B-sites.

CONCLUSIONS

- $\text{Sr}_{1-x}\text{La}_{x/3}\text{Ti}_{1-x}\text{Nb}_x\text{O}_3$, where $x=0.2$, sintered for 48 hours (Ar/H₂) has optimized TE properties with a maximum ZT = 0.29 at 1000 K.
- TE properties have been shown to improve by control on sintering conditions.
- Critical areas are to determine oxygen vacancies, Ti^{4+} reduction and effective mechanism of second phases.

Acknowledgements