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# Micro Energy Harvesting

- from basic research to practical applications -

**Peter Woias**

Albert-Ludwig-University Freiburg  
Dept. of Microsystems Engineering (IMTEK)  
Laboratory for Design of Microsystems  
Freiburg, Germany  
woias@imtek.de

# Distributed and embedded (Micro)systems

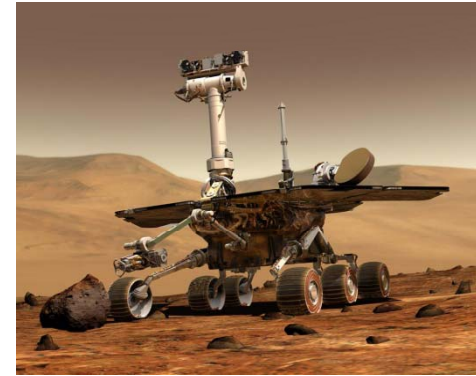
*Building and Enviroment*



*Sports, medical, ..*



*Space, ....*

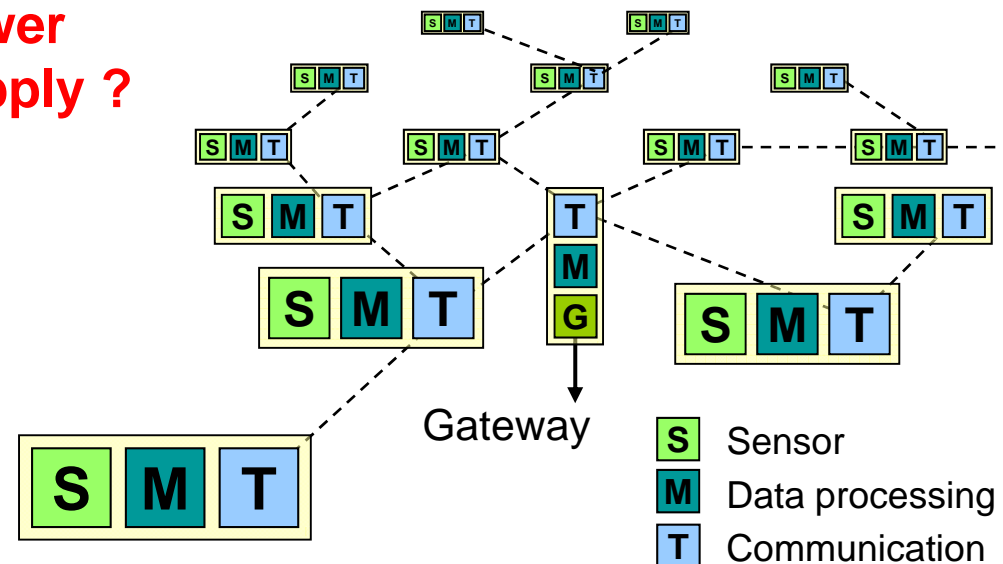


*Fabrication and Transport*

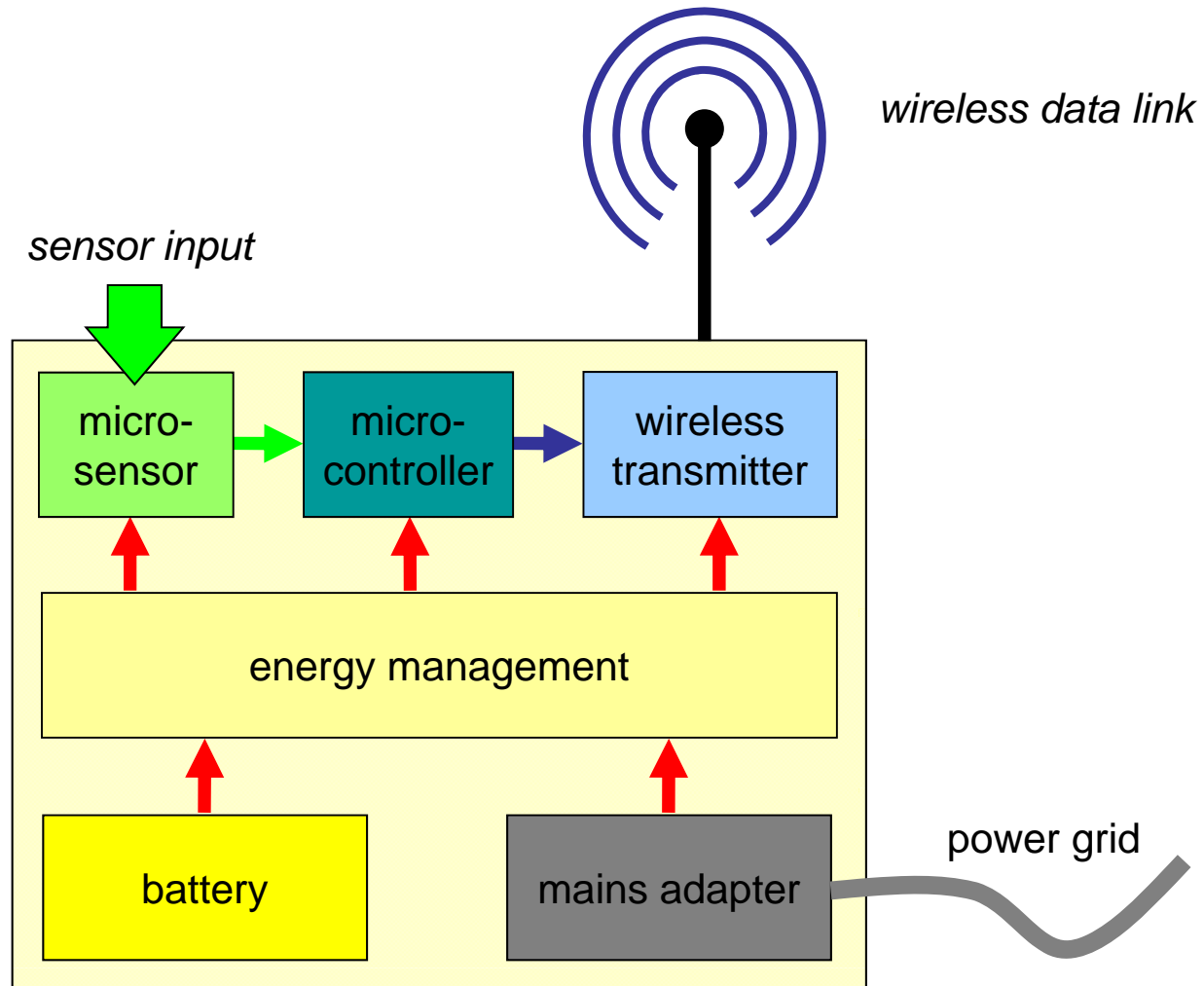


*Automotive*

... power supply ?



# Power supply of distributed and embedded systems



# Grid-based power supply

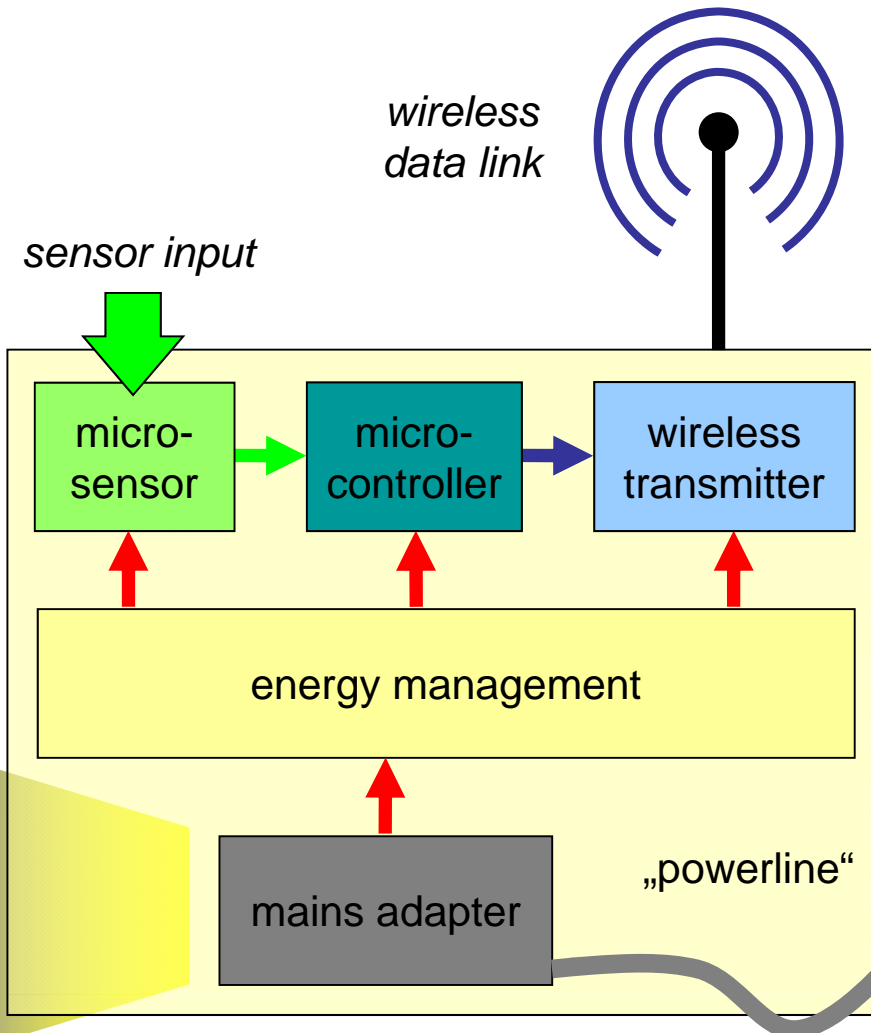
Wire length of mobile power grids:

Airbus A 380: **530 km**



## Problems

- grid deployment
- grid enlargement
- grid maintenance
- grid failure



# „Grey energy“ of grid-based systems

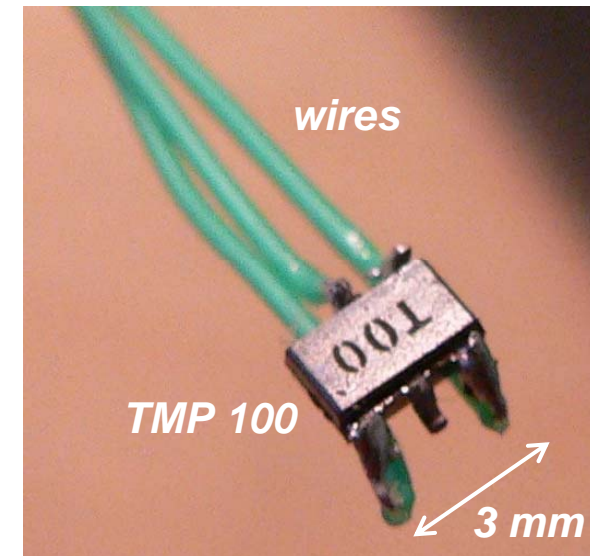
**Example :** A low-power temperature sensor module,  
connected through a thin power cord with **1 m wire length**

## Questions

- How much “grey energy” is required to produce the connecting wires ?
- How long could we supply the sensor from this energy budget ?

## Materials

- 3 x 1 m of 26 AWG (7/34) copper wire with PVC insulation (wall thickness: 0,010“), e.g. from Alpha Wire
- 1 digital temperature sensor, e.g. Texas Instruments TMP 100  
*power consumption:  $100 \mu\text{A} @ 3 \text{V} = 300 \mu\text{W}$*



# „Grey energy“ of grid-based systems



**Example:** Grey energy budget (lowest case) of the connecting wires

specific fabrication energy [MWs/kg]		density [g/cm <sup>3</sup> ]	amount [kg]	fabrication energy [Ws]	fabrication energy [Wh]
copper	55,7	8,96	0,00379	211.107,5	58,6
PVC	67,5	1,25	0,00131	88.166,4	24,5
				<b>299.273,8</b>	<b>83,1</b>

**Theoretical operational lifetime of the temperature sensor, if supplied from this grey energy budget**

$$\frac{299.273 \text{ Ws}}{300 \mu\text{W}} \approx 1 \cdot 10^9 \text{ s} = 31.7 \text{ years}$$

# The Vision: Micro Energy Harvesting

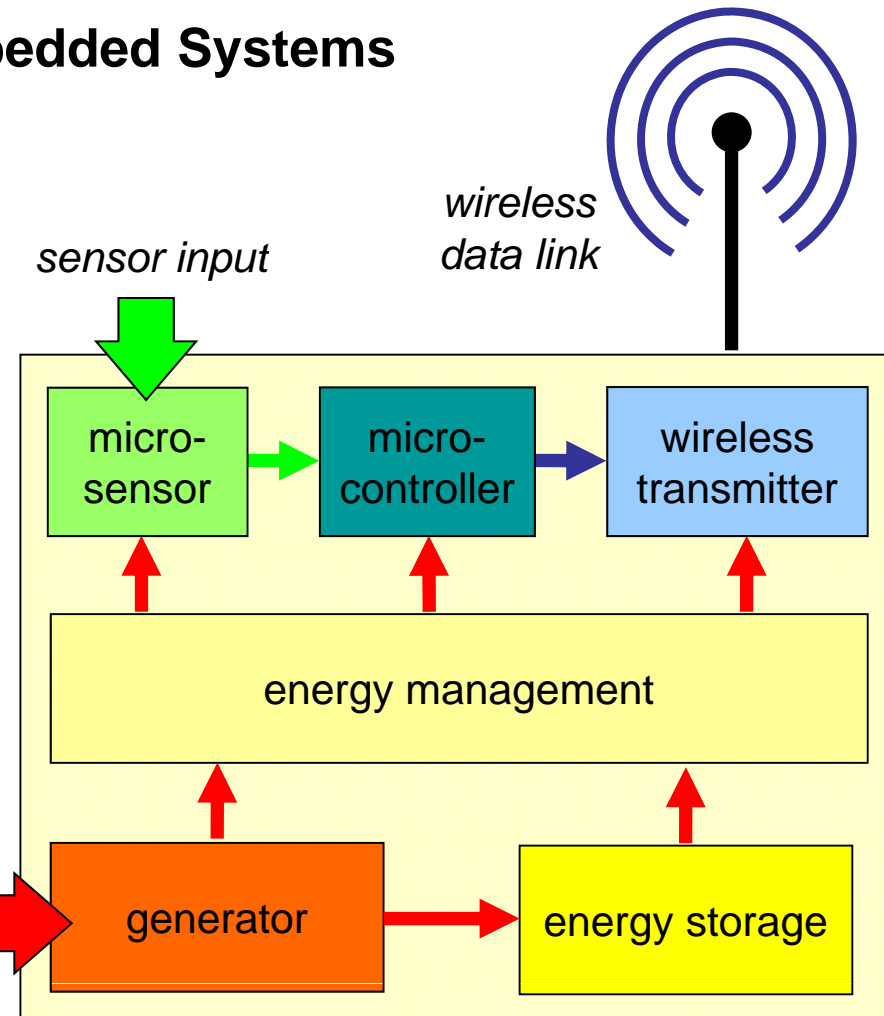
## ... for **Energy-Autonomous** Embedded Systems

- „always on“
- no battery recharging or exchange
- no power cords
- easy to install ...
- ... in numerous applications



*Graphosoma lineatum*

heat,  
light  
movement,  
other bugs,...



# Boundary conditions and requirements

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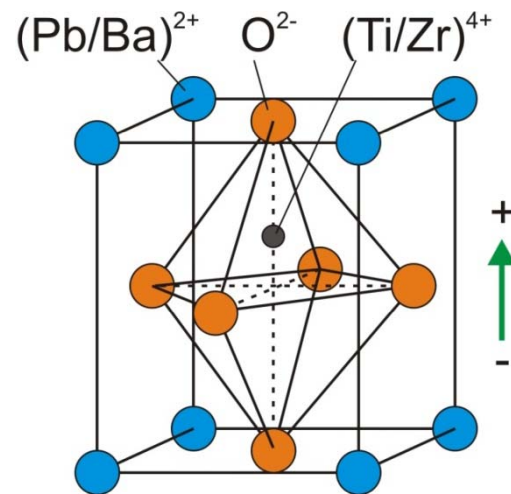
- highly variable ambient power
- low-energy and brown-out phases
- variable internal power consumption of the „system electronics“ for sensing and wireless transmission

1. **Adaptation** .... to **variable** vibration frequencies, temperatures,...
2. **Appropriate energy storage concepts**
3. **How much „system electronics“ do we need at all?**

# (Adaptive) piezoelectric generators

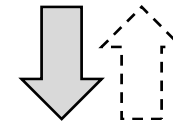
## Principle: Direct piezoelectric effect

charge displacement in a nonsymmetric crystal lattice, obtained via a mechanical deformation of the piezoelectric material



*Perovskite crystal structure of standard piezoceramic material (here PbZrTi or PZT and BaZrTi)*

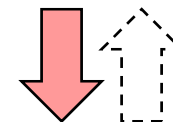
mechanical  
energy



mechanical  
deformation

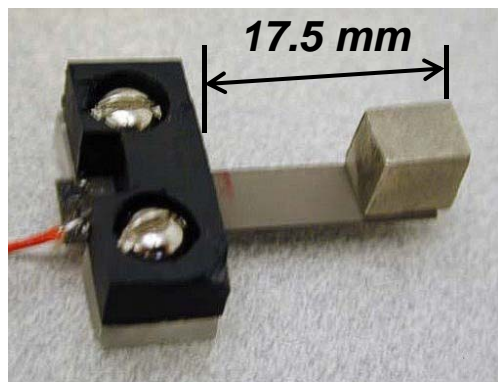
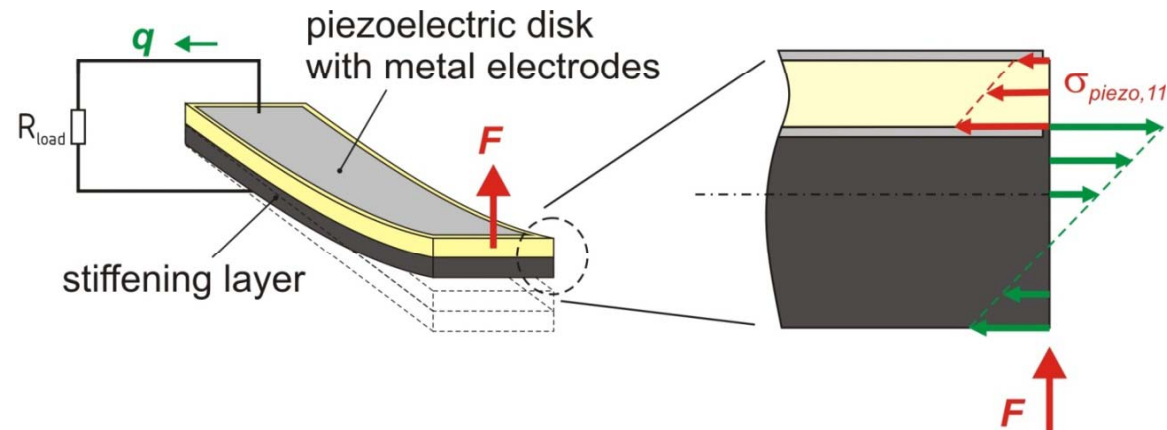


charge  
displacement



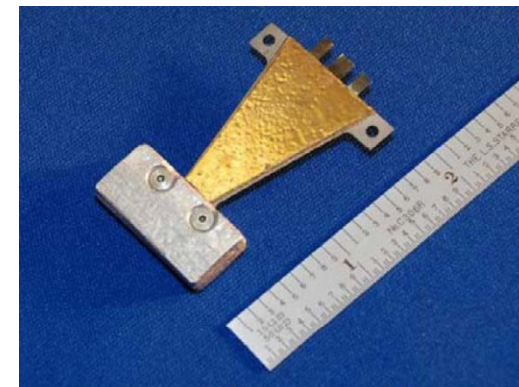
electrical  
energy

# Examples of beam-type piezo generators



**$P_{\max} = 0.08 \text{ mW}$  @ 0.23 g and 120 Hz**

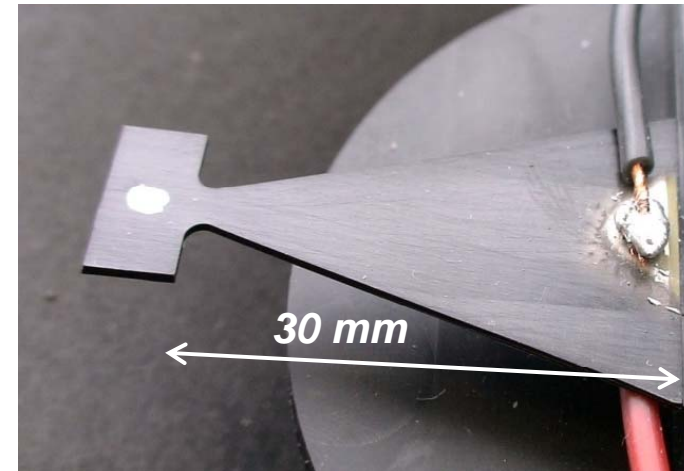
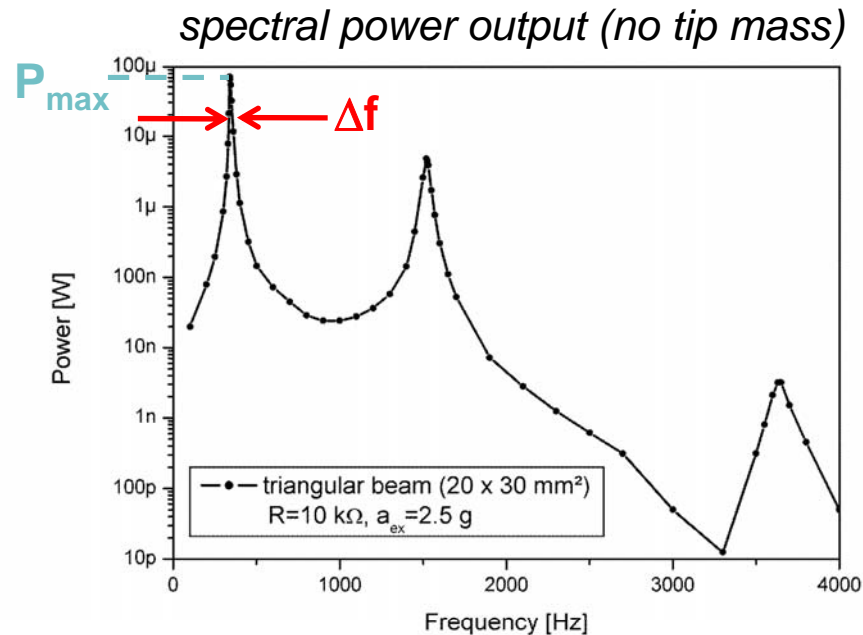
*S. Roundy et al.,  
UC Berkeley, 2004*



**$P = 0.45 \text{ mW}$  @ 1g and 60 Hz**

*„Joule Thief“ © AdaptivEnergy, before 2009*

# Typical (non-adaptive) power output



F. Goldschmidtböing, P. Woias,  
*JMM* 18, 2008, 104013

## Characteristics of resonant operation

- highest output power  $P_{\max}$  at resonance only
- small power bandwidth  $\Delta f$  at high conversion efficiency
- **not adapted to variable input frequencies**

# Frequency-tunable piezo generators ?

## Principle and inspiration

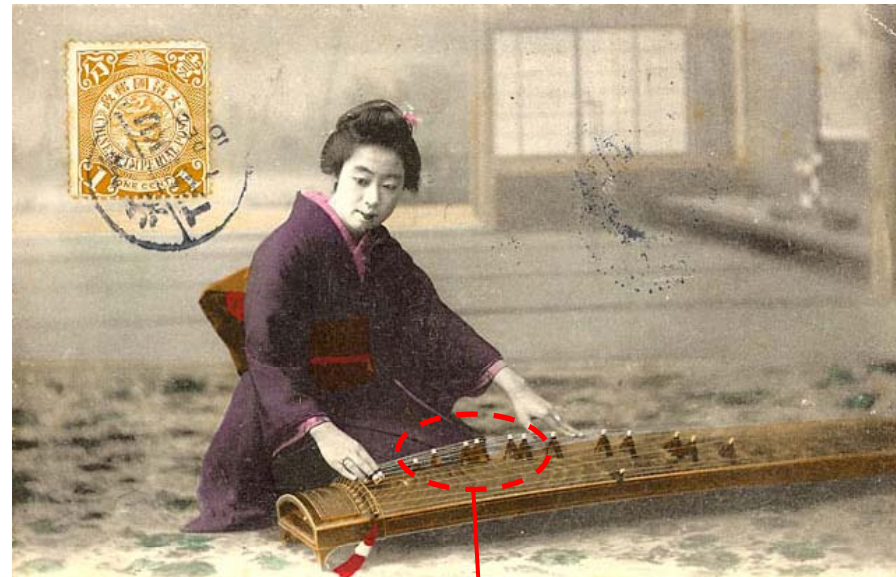
- **continuous re-tuning** of a mechanical oscillator
- similar to the tuning of a musical string instrument



*robot violinist*

© Toyota, 2010

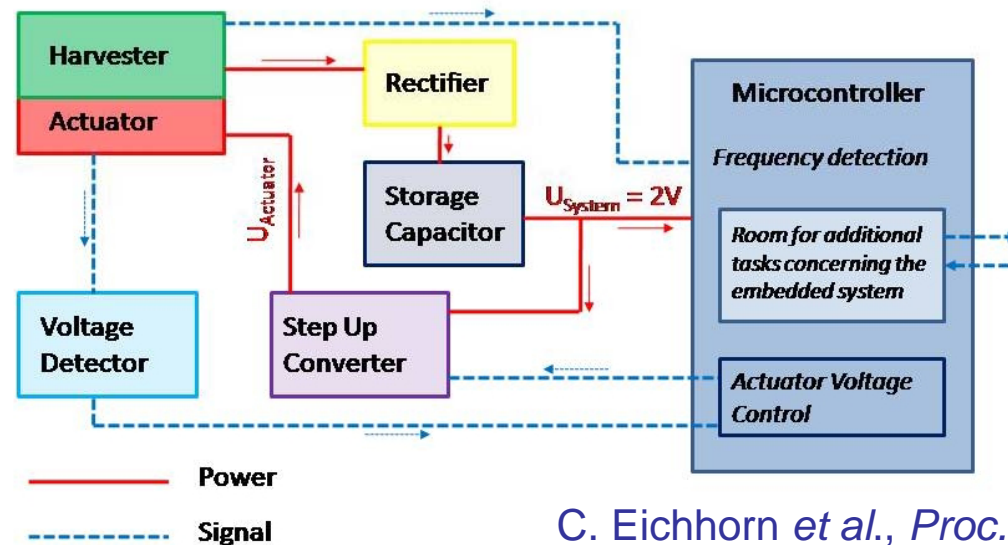
*koto player, (postcard, around 1900)*



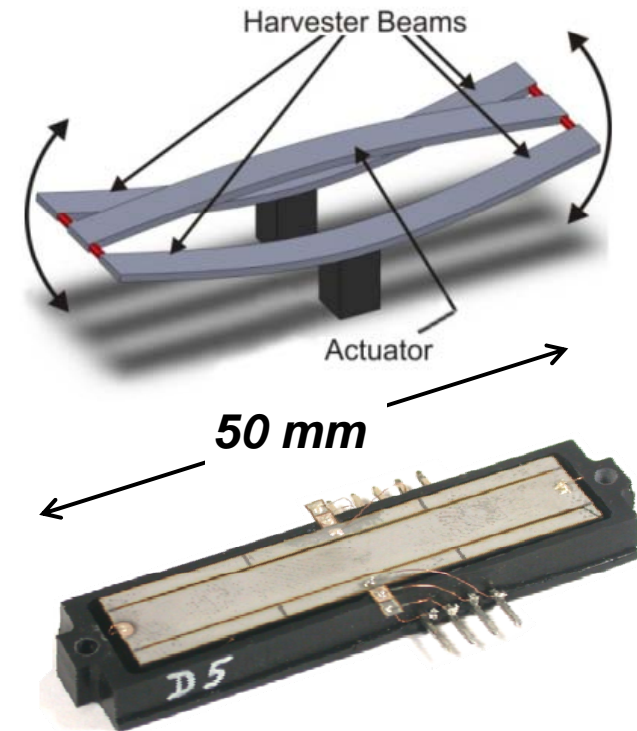
## Frequency tuning via change of ...

- mechanical stress
- size (length)
- seismic mass

# Frequency-tunable generator system



C. Eichhorn et al., *Proc. PowerMEMS 2010*,  
Leuven, Belgium

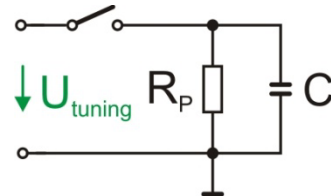
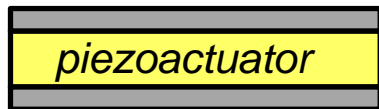


## Fundamental questions

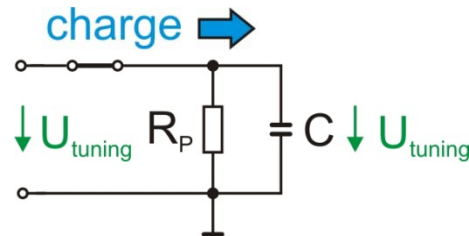
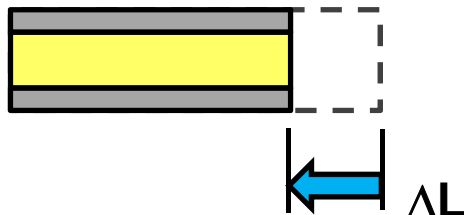
- How often will a „re-tuning“ be required ?
- Will the tuning operation itself use up all the harvested power ?
- If so, how to avoid this ?

# Quasi-static tuning of piezoactuators

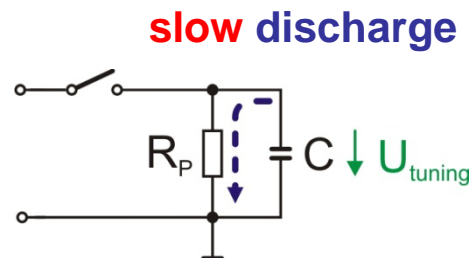
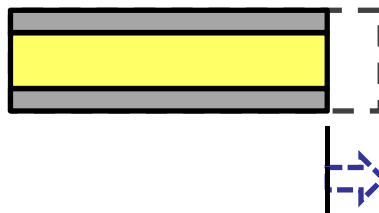
## 1. untuned



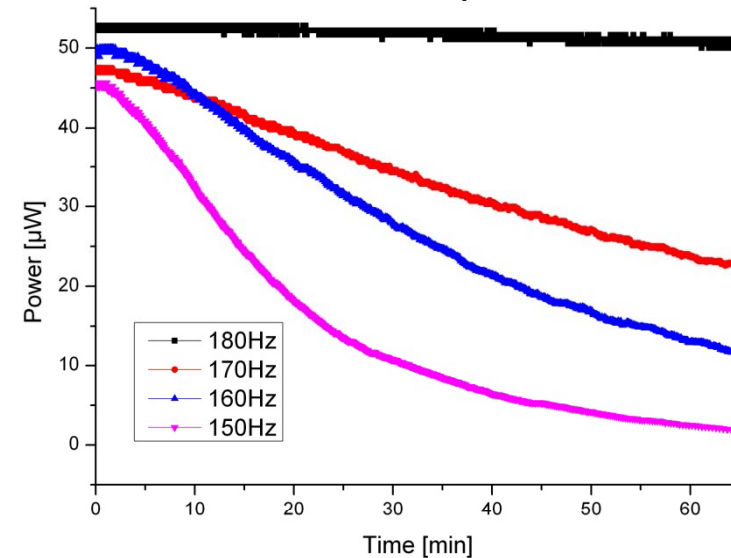
## 2. fast tuning



## 3. slow relaxation



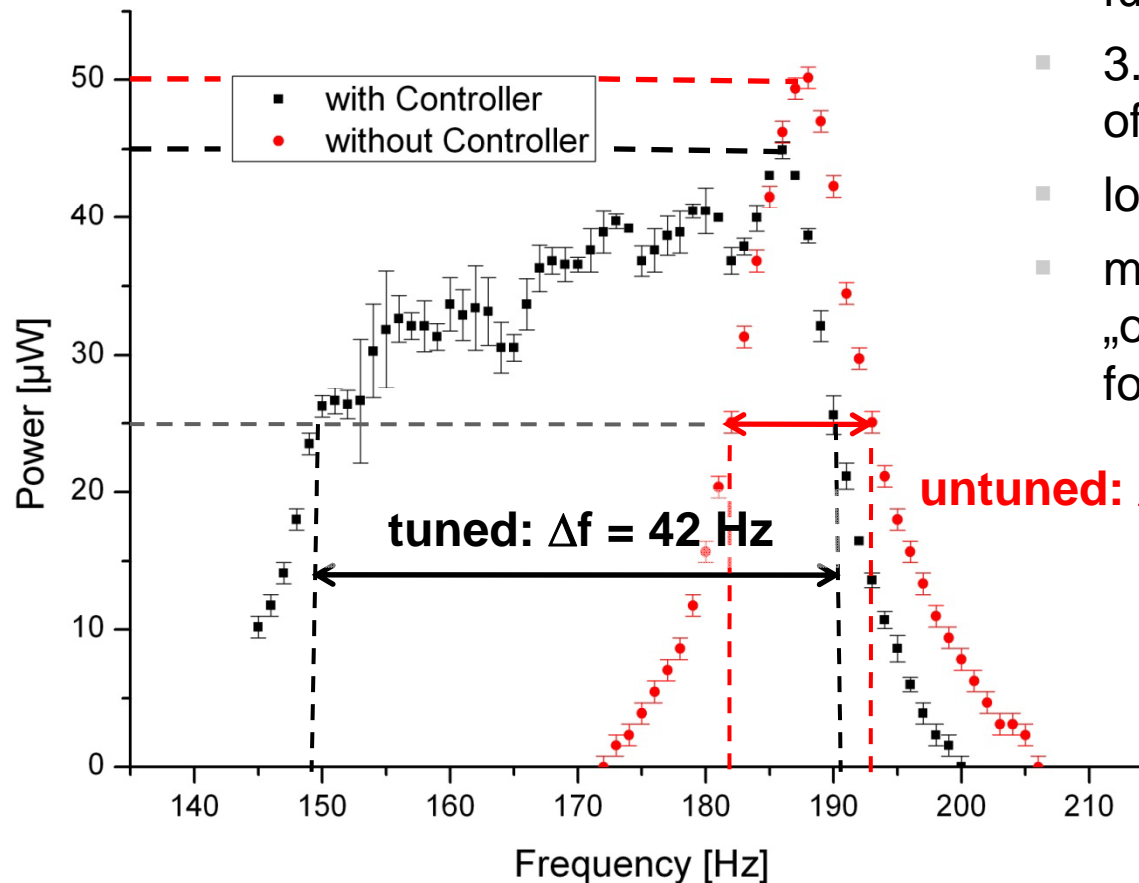
*effect of relaxation on the harvested power vs. time*



## Advantages

- piezoactuator stores charge and position
- only slow relaxation due to leakage currents

# System characteristics



- fully self-powered system
- 3.5-fold increase of power bandwidth  $\Delta f$
- low tuning power (5...25  $\mu\text{W}$ )
- microcontroller already „on board“, can be used for other purposes as well

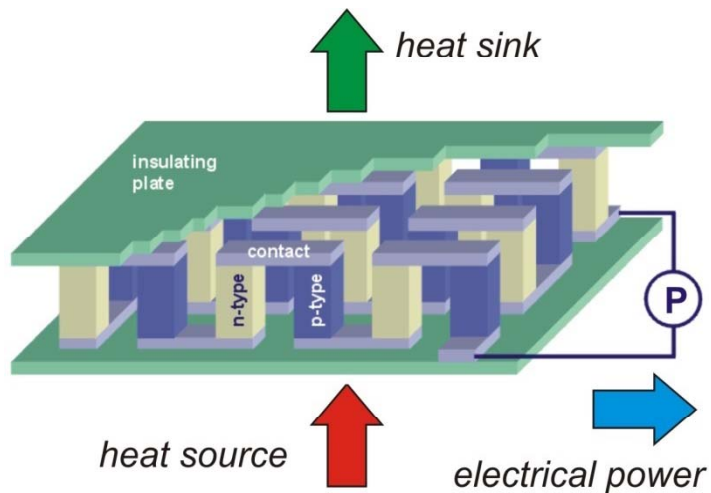
untuned:  $\Delta f = 12 \text{ Hz}$

tuned:  $\Delta f = 42 \text{ Hz}$

*output power in tuned and un-tuned operation  
(tuning intervals: 20 s,  
acceleration: 0.6 G)*

C. Eichhorn et al., *Proc. PowerMEMS 2010*, Leuven, Belgium

# Thermoelectric generators (TEGs)



Seebeck voltage

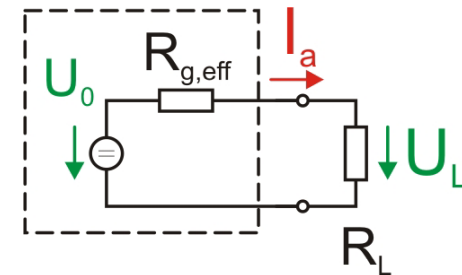
$$\Delta U = n \cdot \alpha \cdot \Delta T$$

electric output power

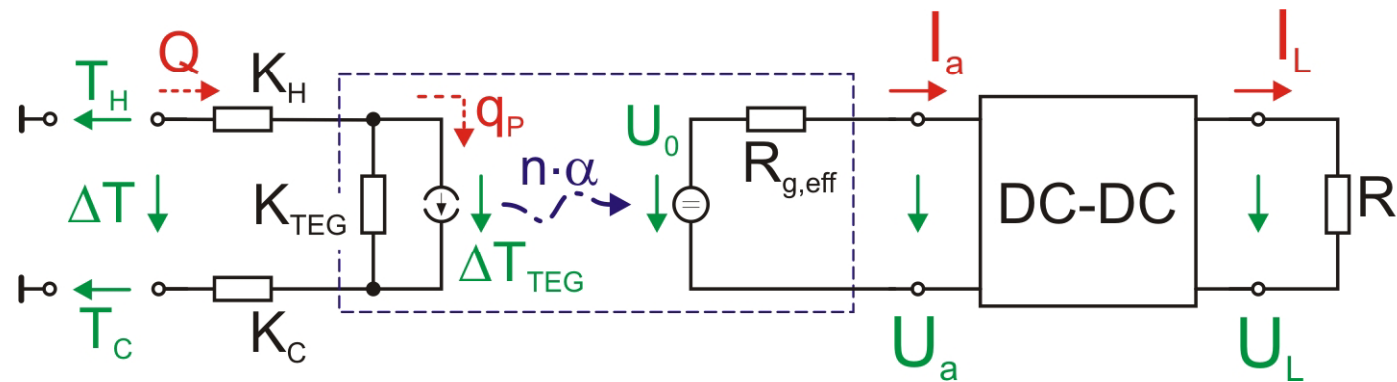
$$P_{el} = \frac{n^2 \cdot \alpha^2 \cdot R_L}{(R_{g,eff} + R_L)^2} \cdot \Delta T^2$$

## Properties

- no moving parts
- DC-like currents, however...
- **polarity changes** with the direction of the temperature field
- low to fair output voltages (100 mV ... V)



# Thermal and electrical interfaces



*thermal interface*

*TEG*

*electrical interface*

$$P_{el} = \left( \frac{K_{TEG}}{K_{TEG} + K_H + K_C} \right)^2 \cdot (n \cdot \alpha \cdot \Delta T)^2 \cdot \underbrace{\frac{R_L}{(R_{g,eff} + R_L)^2} \cdot \eta_{DC-DC}}_{\text{DC-DC-converter efficiency}} = E \cdot \Delta T^2$$

*peltier heat flow  $q_P$  neglected*

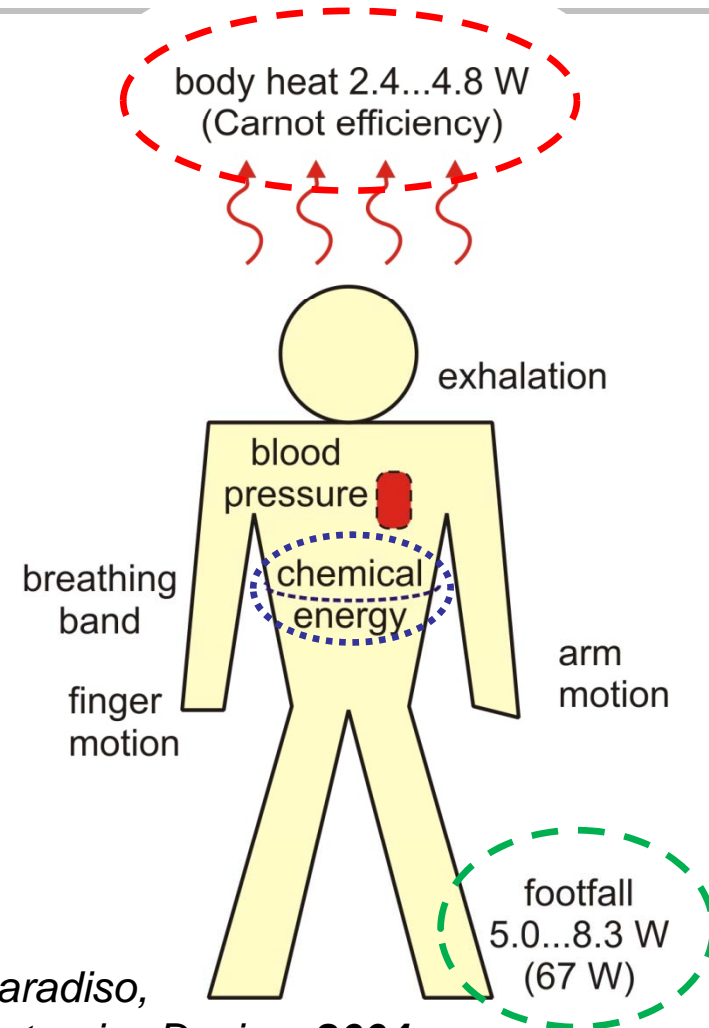
*DC-DC-converter efficiency*

# Medical and sports

force, movement,  
flow, chemical energy, heat



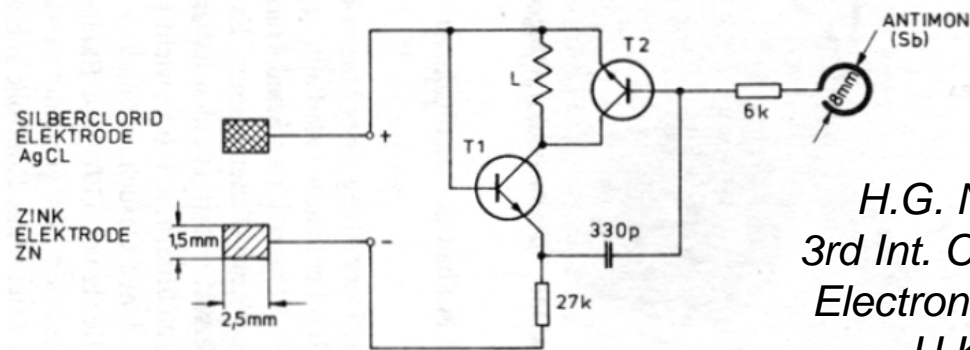
- stress-controlled prostheses
- condition monitoring (downfall, faint,...)
- **autonomous sensors and implants**
- **autonomous sports equipment**
- ...



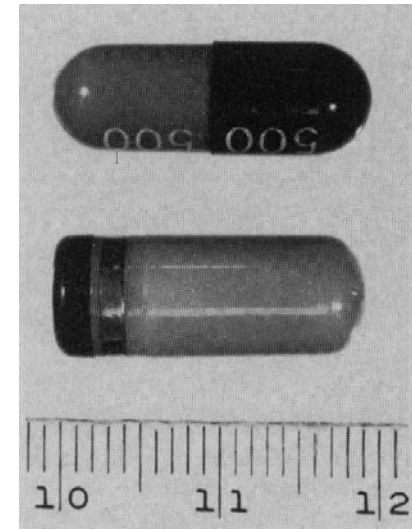
*T. Starner, J. Paradiso,  
Low Power Electronics Design, 2004*

# Biomedical embedded systems

## An early example from 1961: The „Heidelberg Capsule“



H.G. Noeller, Proc.  
3rd Int. Conf. on Med.  
Electronics, **London**,  
U.K., **1961**, 111.



*an energy-autonomous embedded system with „almost zero“ electronics*

- continuous wireless pH measurement in the patient's stomach
- energy harvesting via a Zn-AgCl battery driven by the stomach's acid
- two-transistor radio
- frequency modulation (1.8 ... 2 MHz) via the voltage of an Sb pH probe
- power consumption: **appr. 15  $\mu$ W at 1.5 V (still low power today)**

# Autonomous sensors in tunnel buildings



- environmental monitoring (temperatur, humidity, ventilation, ...)
- detection of fire, explosions, earthquake, ...
- monitoring of the building's structural health



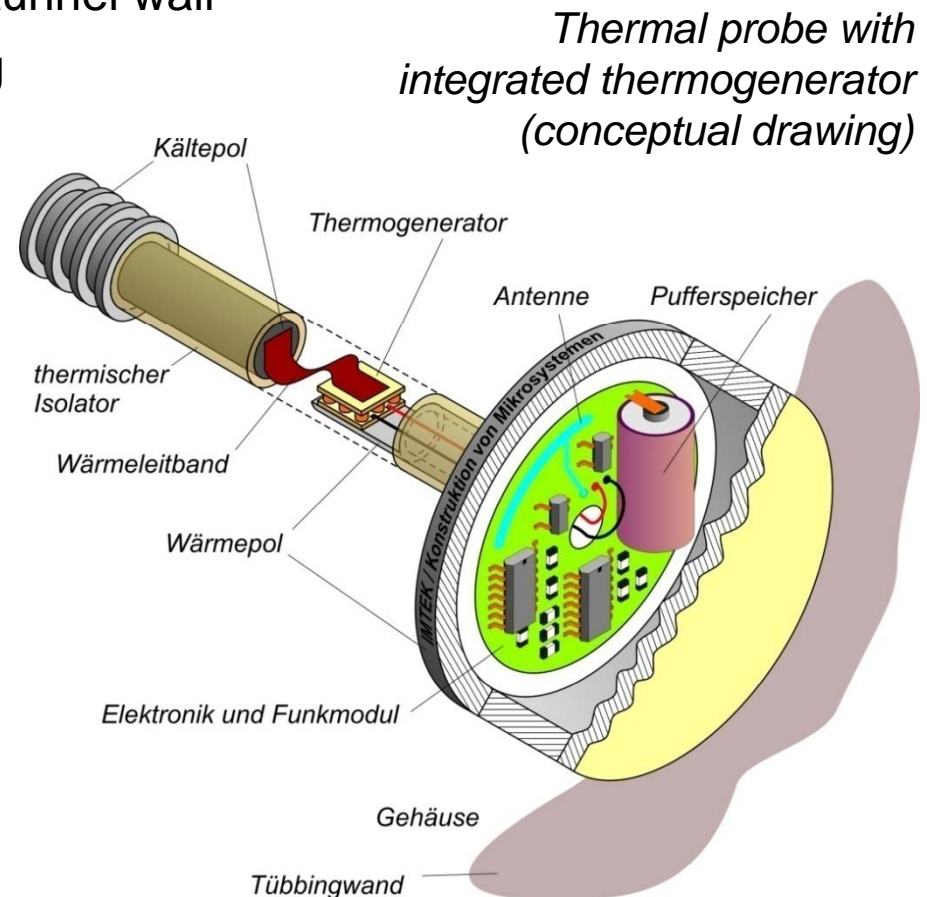
# Geothermal energy harvesting ?

## Concept

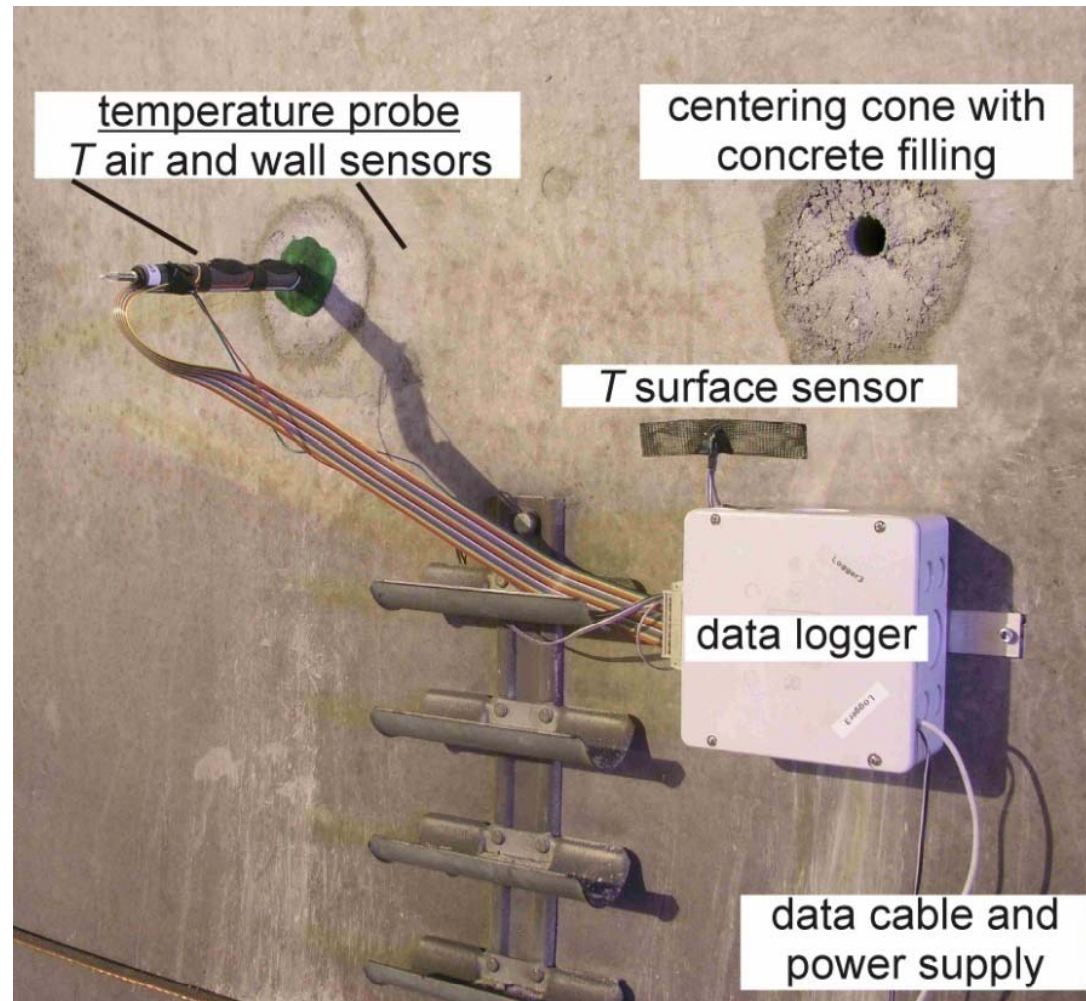
- thermal probe embedded in the tunnel wall
- thermoelectric energy harvesting between the (cold ?) tunnel bed and the (warmer ?) wall surface

## But first: measurement of the available $\Delta T$

- temperature profile in the wall
- surface and air temperature
- wind speed



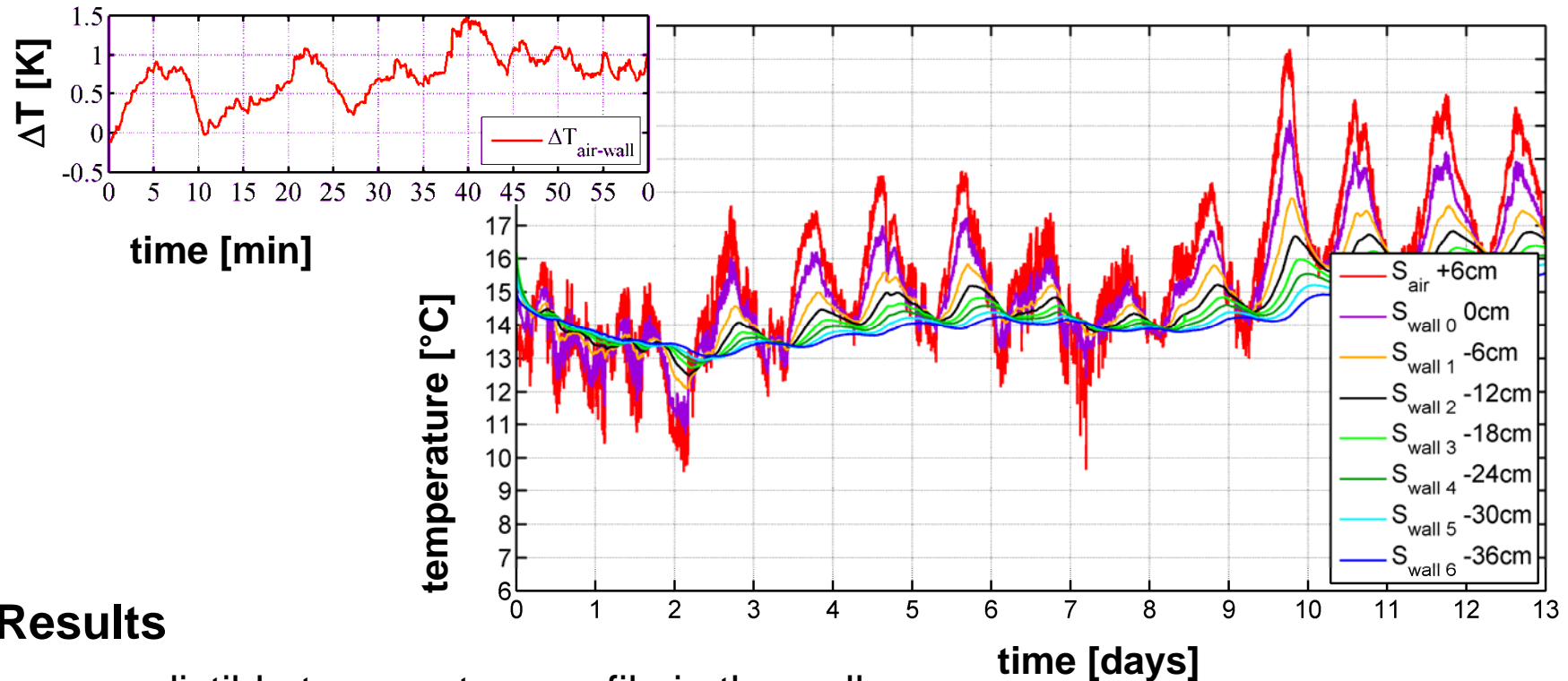
# Measurement site in a road tunnel



*temperature measurement  
set-up with bore-hole probe,  
surface and air probe and  
data logger,*

*Hugenwald tunnel, Freiburg,  
Germany*

# Road tunnel: field measurements

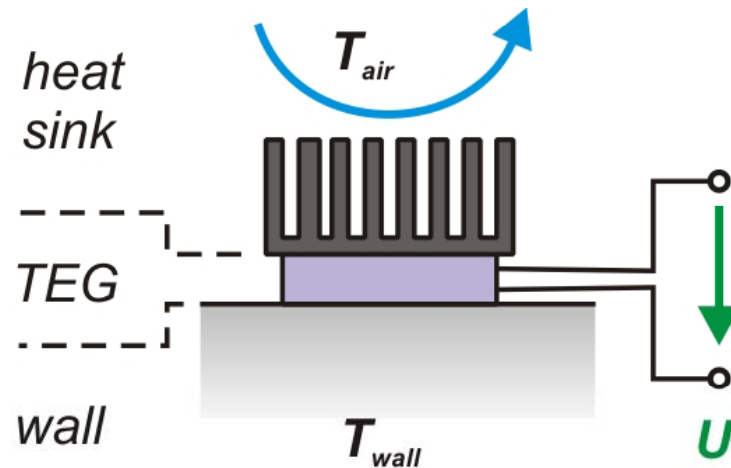


## Results

- predictable temperature profile in the wall
- highly dynamic air temperature
- influence of weather and traffic density
- **small temperature gradients (1...2 K)**

*Hugenwald tunnel,  
Freiburg, Germany*

# Thermal time constants

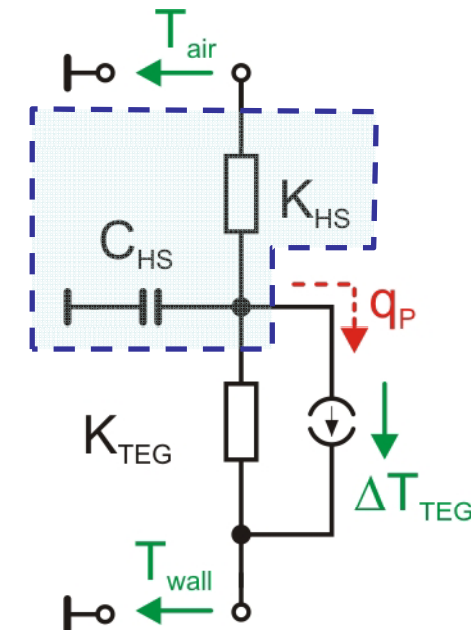


*thermal time constant  $\tau$ :*

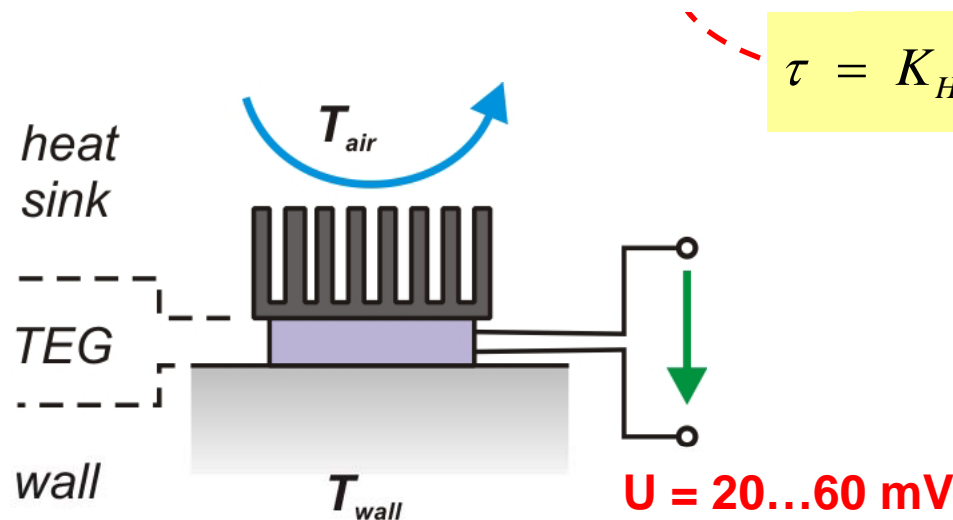
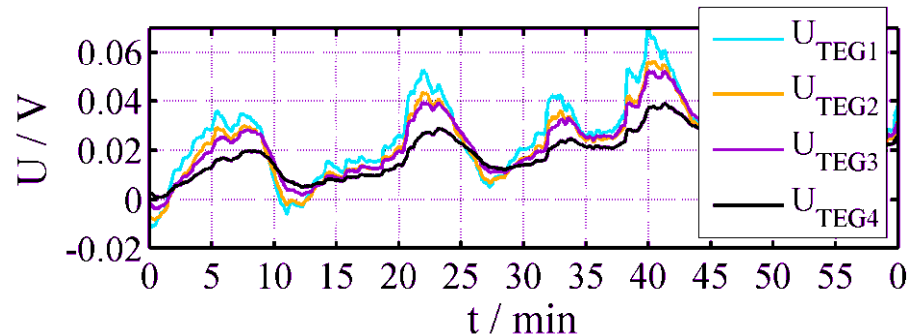
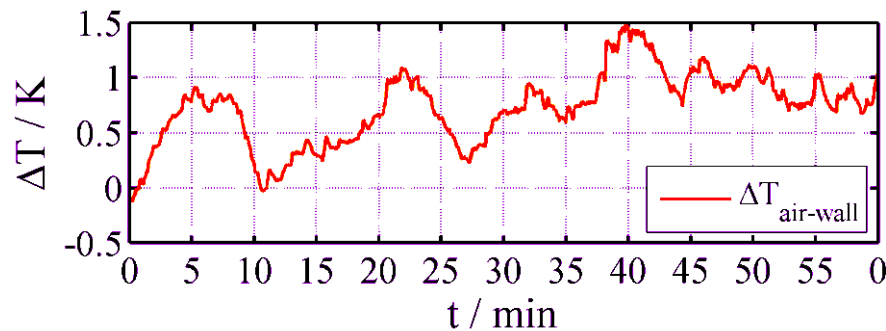
$$\tau = K_{HS} \cdot C_{HS}$$

$$P_{el} = P_{el}(t) = E \cdot [\Delta T(t)]^2$$

*temporal behaviour of  $\Delta T^2$  defines the output power*



# Energy harvesting from low $\Delta T$ in a tunnel

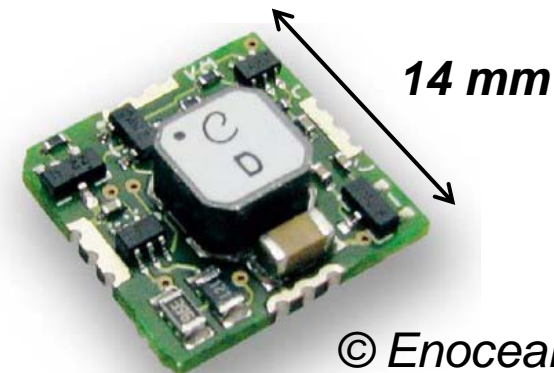
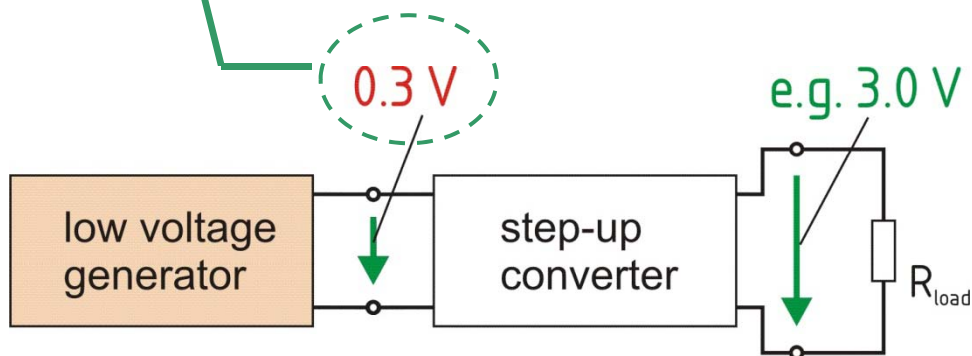
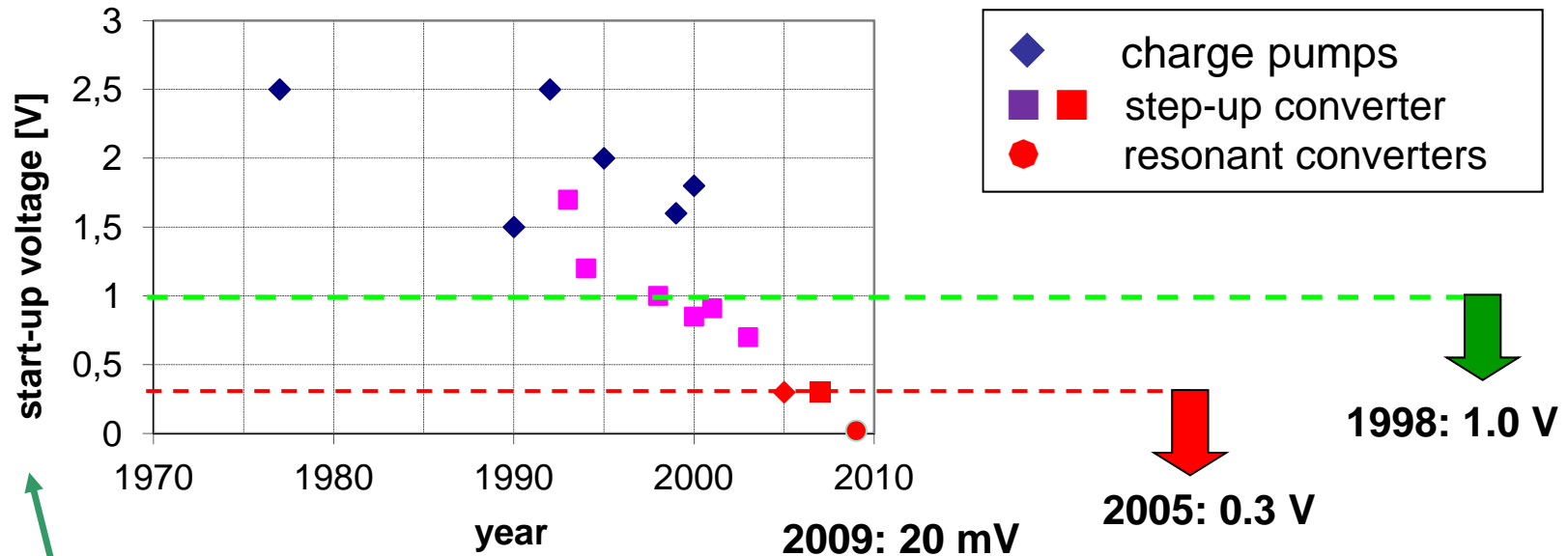


$$\tau = K_{\text{HS}} \cdot C_{\text{HS}}$$

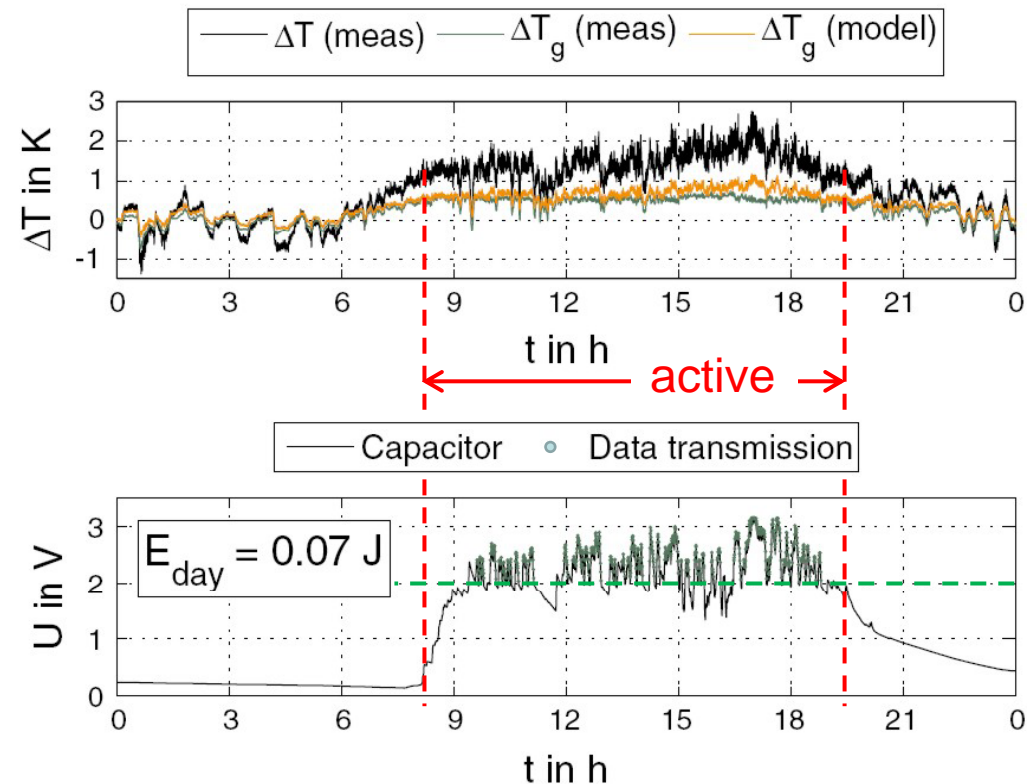
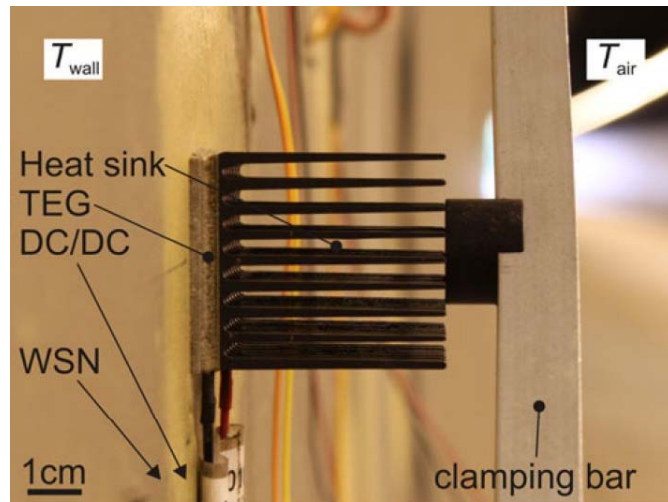
TEG	$K_{\text{HS}}$ [K/W]	$\tau$ [s]	E [J/day]
1	8.3	239	1.74
2	8.5	374	1.32
3	2.8	402	0.87
4	4.9	416	0.68

A. Moser et al., *Proc. PowerMEMS 2010*, Leuven, Belgium, 431-434.

# Commercial low voltage (LV) step-up converter ICs



# Energy harvesting from low $\Delta T$ in a tunnel

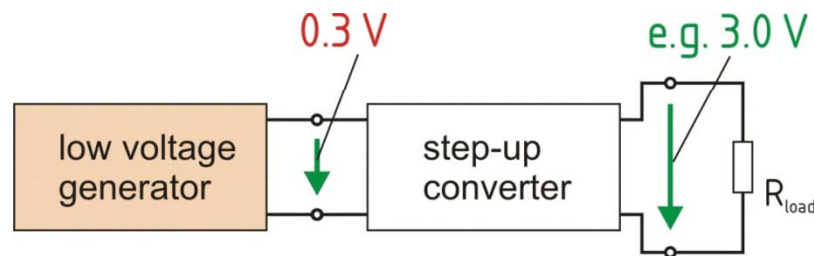


## Results

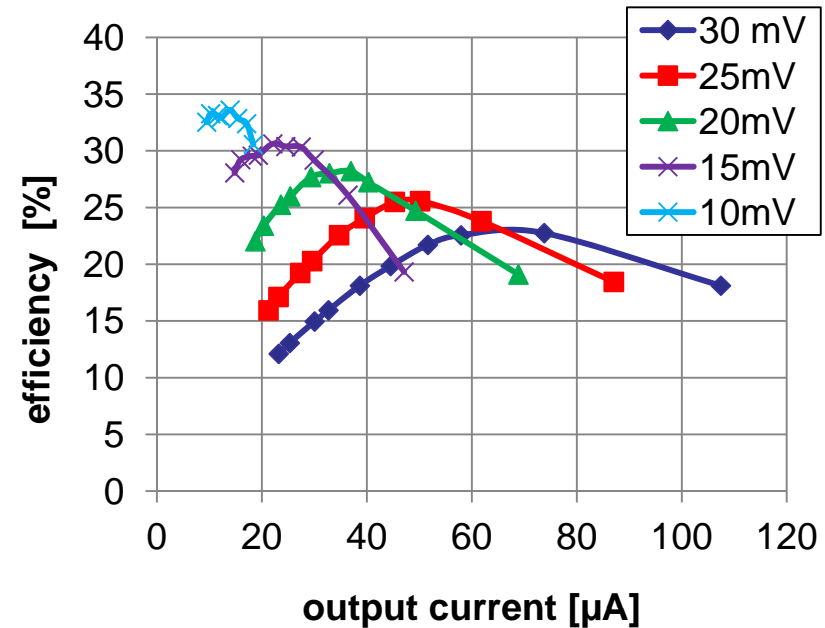
- harvesting of 0.07 J/day, from  $\Delta T \geq 1.2 \text{ K}$  at the TEG over appr. 20 hrs
- 415 energy-autonomous radio telegrams per day (200  $\mu\text{J}$  per telegram, average interval: 3.5 min)

A. Moser et al., *Journal of Electronic Materials* **2012**, in print.

# Our own LV step-up converter (pat. pending)



down to 10 mV ?



- start-up voltage: 10 mV
- power-down voltage: 6 mV
- efficiency: 22...33 %
- transistor count: <10

# Harvesting from vibrations at the rail

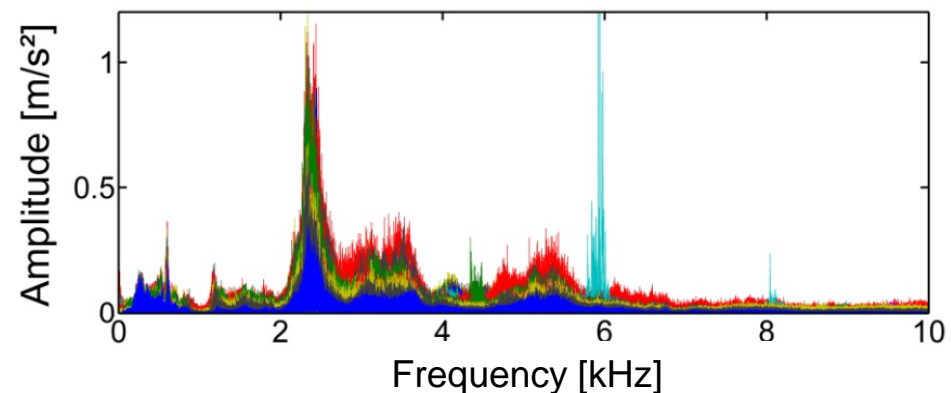
## Application: train monitoring

- detection of train passage
- measurement of train velocity
- detection of train stops



## But first: measurement of the available vibrations

- wide frequency spectrum
- different levels at different locations
- severe influence of train (passenger train, cargo train)

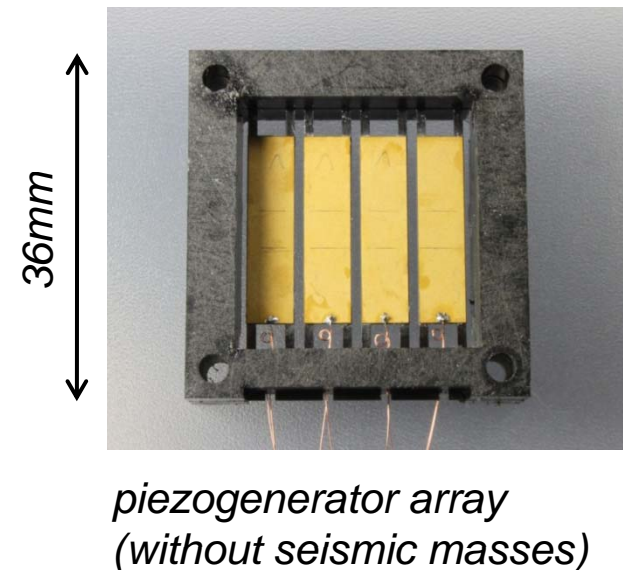
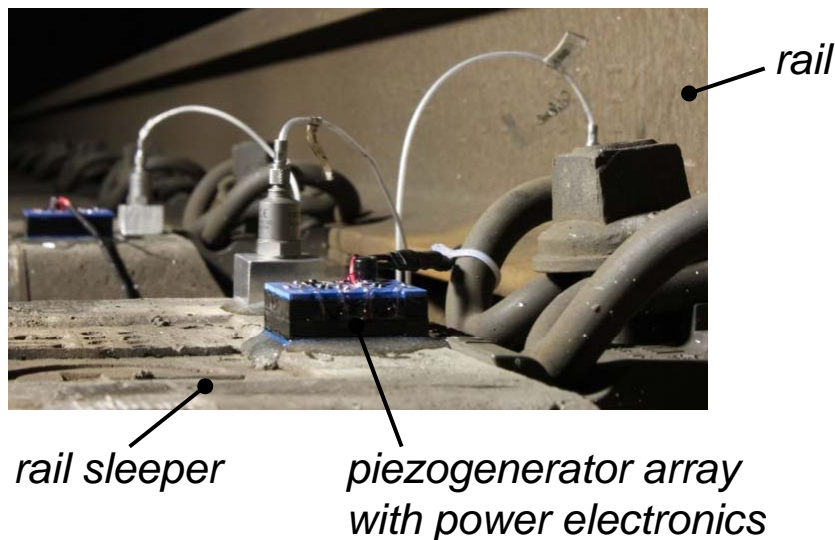
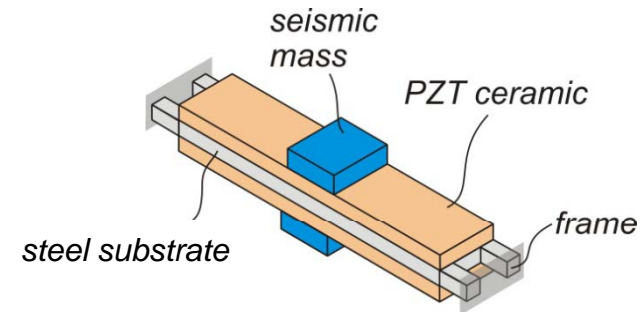


*vertical acceleration spectrum from 57 trains at a modern concret rail sleeper, measured in the Arlberg tunnel, Austria*

# Harvesting from vibrations at the rail

## Generator and power management

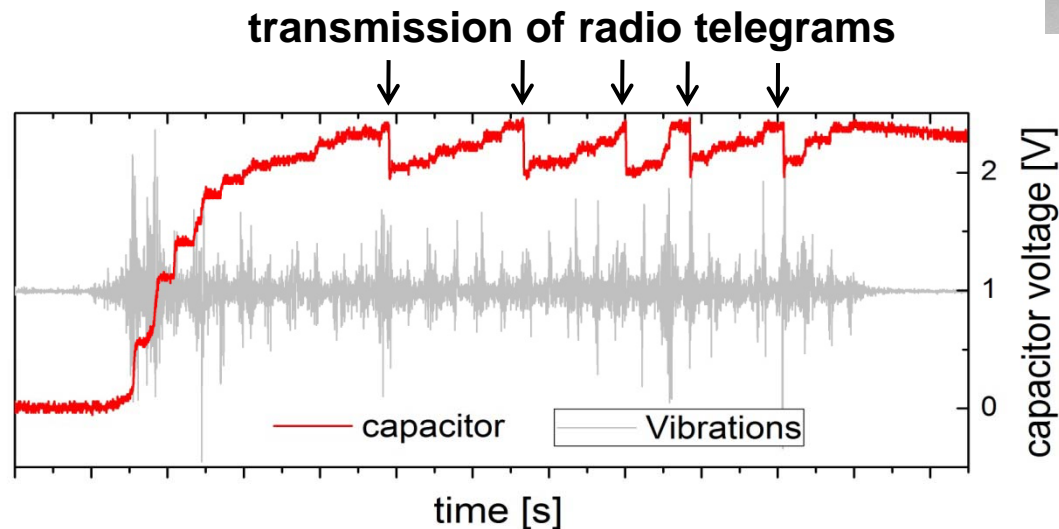
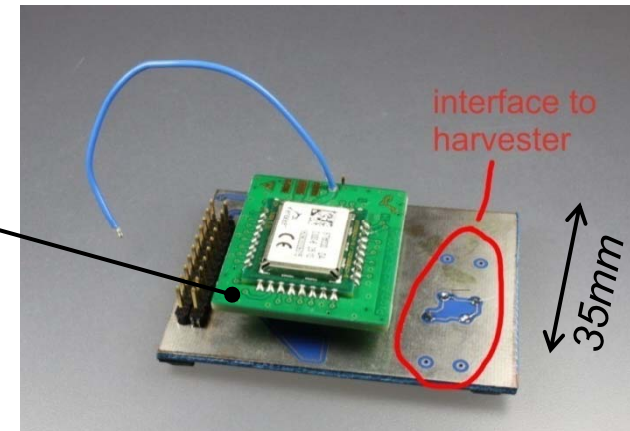
- array of four piezogenerators with different resonance frequencies
- low power start-up electronics
- 2010: on-site test under real conditions (Loetschberg basis tunnel, Switzerland)



# Harvesting from vibrations at the rail

## System integration and test

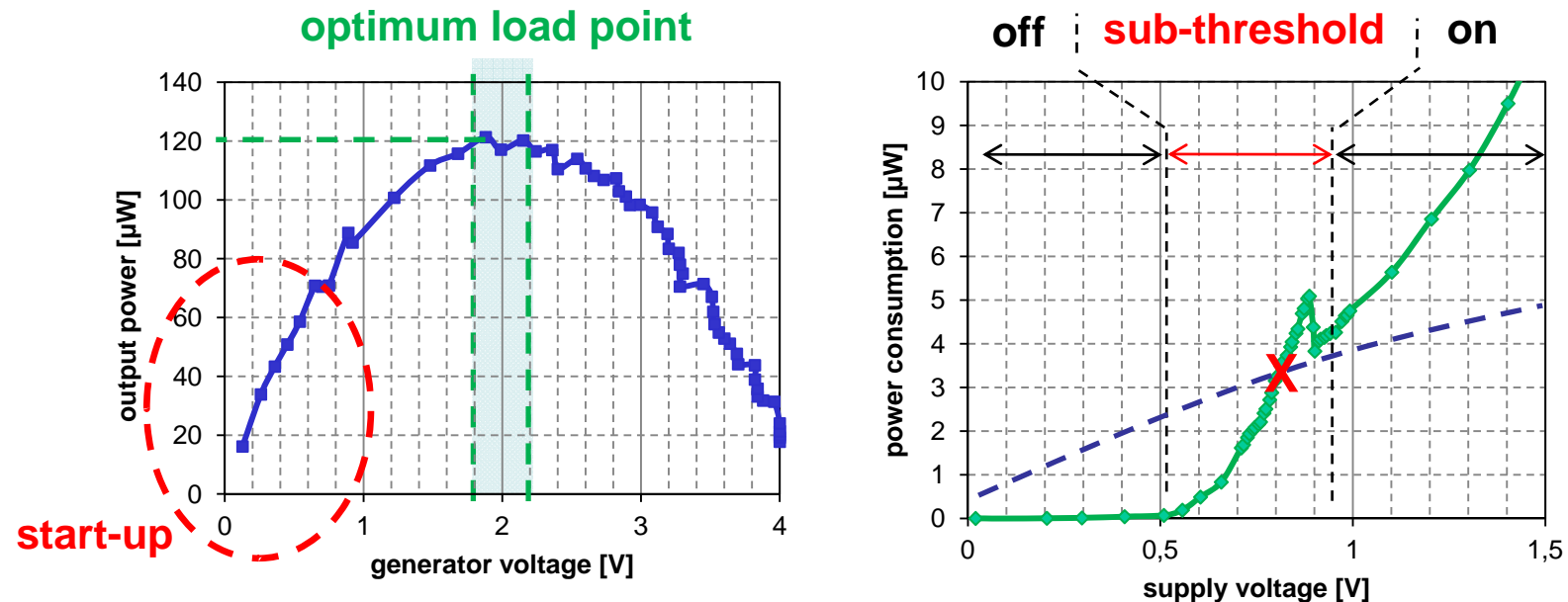
- integration of harvester, storage capacitor, power management and wireless module (EnOcean STM 300)
- test on a shaker with real-life vibration pattern



*energy-autonomous  
train passage detector*

*system operation during the  
simulated passage of a cargo  
train in the Loetschberg basis  
tunnel, Switzerland*

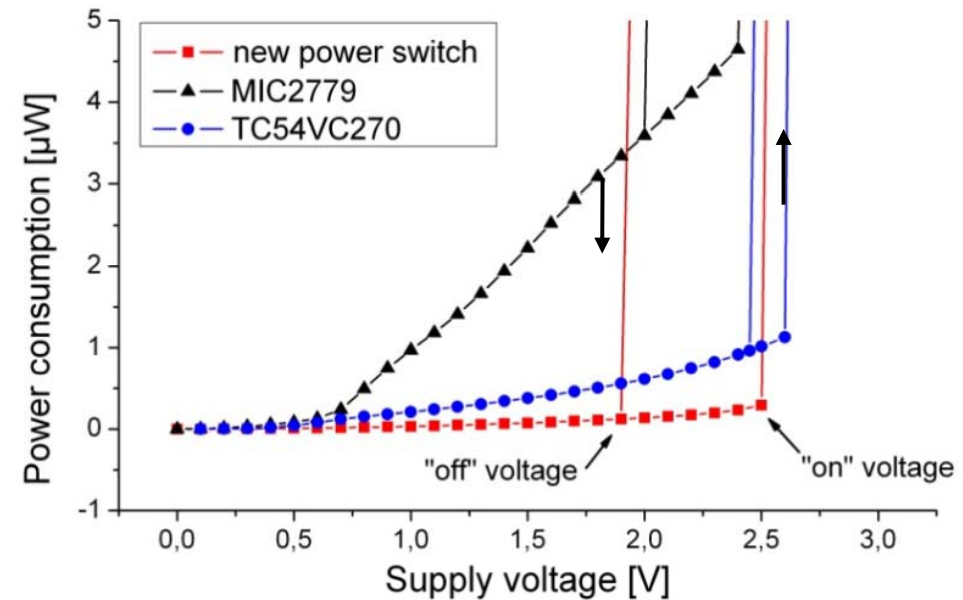
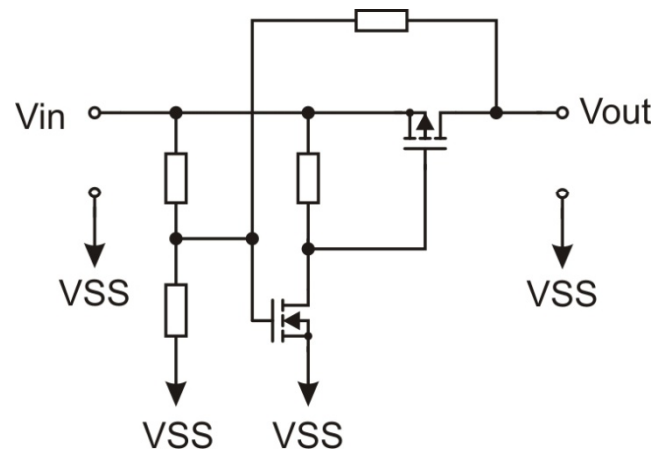
# Problems with wake-up from zero-power



## Result

- Most CMOS electronics draws sub-threshold power during start-up
- Empty storage capacitors draw large charge and leakage currents
- Generator delivers only small power during start-up
- ➔ **Danger of deadlock situations or heavily delayed start-up**
- **solution:** controlled wake-up and power-down

# Low-voltage power switch (pat. pending)



## Characteristics

- simple design: 2 transistors
- low voltage operation: from 0 V
- ultra low power consumption: 300 nW

# Summary and conclusions

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Micro Energy Harvesting ist a key enabling technology for the realization of **energy-autonomous embedded systems**. (nothing more, but also nothing less)

**Striking advantages** of this new technology are:

- a simple installation of the system nodes
- no maintenance at all
- operation at remote and hardly accessible locations, and
- an extremely broad application spectrum

# Thank you very much for your attention !



**... with a large acknowledgement to my co-workers:**

C. Eichhorn, E. Just, F. Goldschmidtboing, M. Kroener, A. Moser, S. Neiss,  
R. Rostek, M. Wischke

